

SUPPLEMENT.

The Mining Journal, RAILWAY AND COMMERCIAL GAZETTE;

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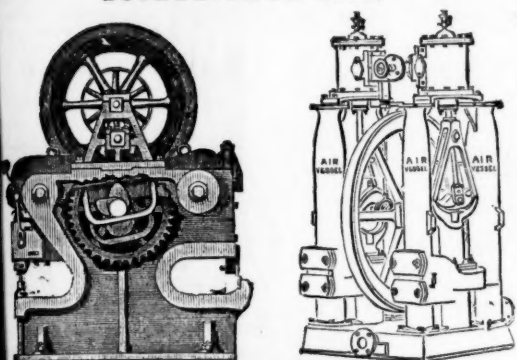
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No. 2258.—Vol. XLVIII.

LONDON. SATURDAY, NOVEMBER 30, 1878.

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Are exclusively used, the advance made during eight consecu-
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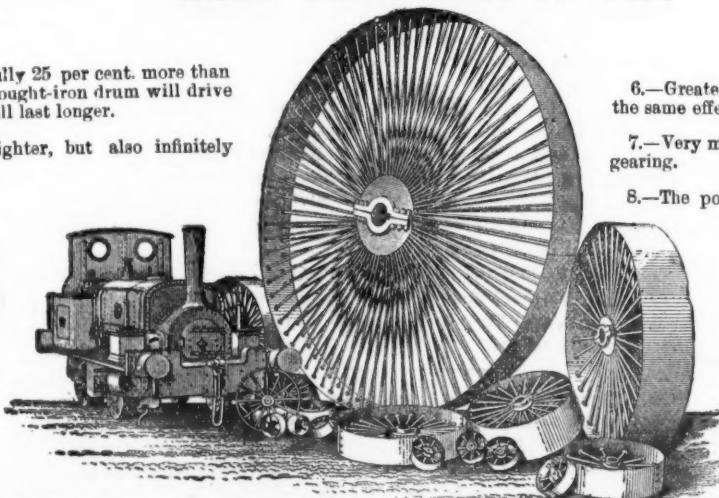
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Original Correspondence.

NATIONAL RELIEF OF DISTRESS CAUSED BY MINING ACCIDENTS.

SIR,—It occurs to me that the machinery existing in the Post Office is sufficient to work out this scheme. I am of opinion that the object desired would be best carried out by Government establishing an Accidental Death Assurance Scheme, where a person could insure 50*l*. or a weekly sum, in case of death or accident.

The premium could be paid quarterly, and entered by the Postmaster, in the same way as is now done with the Savings Banks Scheme, and this book and certification from a respectable medical man or registrar, as the case may be, would be authority for payment. It would be optional for a man to insure for any amount.

It does not matter very much whether the mineowner or the miner pays the premium. If the latter his wages must be in proportion to pay the premiums called for by the extra risk of accident; if the former, then he will pay the miner so much less wages. As a matter of course, if the owner effected the assurances he might stipulate that the sum realised be paid by weekly instalments in any case.

What is wanted, then, is to ascertain what would be a fair premium. There exists throughout Northumberland and Durham collieries a system of "smart money" or allowance made to workmen who are disabled at collieries. This has been in operation, I should suppose, from time immemorial, and will afford a basis for calculating the probabilities of accidents.

We have another source of information—the Accidental Death Assurance Company, where by an annual payment of 5*l*. 5*s*., or less, 1000*l*. may be secured in case of death by accident, or 1*l*. a day while disabled.

Taking this last data, and saying 100*l*. for a fatal accident and 2*s*. a day while off work, 10*s*. 6*d*. a year would be sufficient payment. At all events in these two instances we have the grounds for approximate data, both of which are reliable.

I am satisfied that, so far as miners are concerned, the yearly payments would not reach 1,000,000*l*. per annum, at 100*l*. for each death. The fatal accidents in and about mines average less than 1500 annually. Supposing the accidents to be five times that number, and that each got 100*l*., there would be—

1500, at 100 <i>l</i>	£150,000
7500, at 100 <i>l</i>	750,000

Total £950,000

If the scheme were taken up by Government it would lead to no great increase in the work of the Post Office, and, as the whole machinery is already in operation for receiving and paying money, there would be the least possible additional expense, and in this way all the staff and expense of a separate establishment would be saved, besides the security would be so much better.

The benefits of such a scheme need not be confined to miners alone, but might be taken advantage of by all workmen.

AN ENGINEER.

ON THE CONSUMPTION OF FUEL FOR MINING ENGINES.

SIR,—Mechanical appliances for supplying coal to steam boilers are now much used in the colliery districts of Durham and Northumberland; their adoption, it may be stated, does not seem to give any more economy of fuel than by hand firing. The two appliances that are used are Juckes's revolving fire grate and Vicars's mechanical fire-grate; but the former is generally adopted. Juckes's fire-grate is made from 6½ to 8 ft. in length, and about 4½ ft. in width; they usually revolve from 8 to 10 ft. per hour; the speed can be varied to suit the kind of fuel that is used, whether large or small. The whole of the machinery is fixed on a frame, running on wheels, so that the entire apparatus, with the fire, can be withdrawn or replaced in a short time. The principal advantage obtained from Juckes's fire-grate is the prevention of smoke, and this is done more perfectly than by the most careful hand firing. Another advantage is that from one boiler a much larger duty is obtained than by hand firing. As much as 50 per cent. more steam is got in some cases, though with a proportionate consumption of fuel, so that two boilers, fired with Juckes's grates, would equal three with hand firing. There is apparently no economy of fuel, but less boiler space is required to do the same work, and the saving of labour is considerable.

Experiments have been made with the boilers in connection with colliery engines, showing the evaporation of cylindrical boilers, 37 ft. long, 6 ft. in diameter, steam pressure 32 lbs. per inch, fired with Juckes's grate and flash flues, the boilers covered with non-conducting composition. The evaporation was 445 gallons per minute, and 533 lbs. of water evaporated by 1 lb. of coal; the fuel used in this case was the smallest refuse coal; the feed water was at 45° temperature; water gauge in chimney, 3 in.; the average consumption of coal was 21 lbs. per square foot of grate per hour.

Further experiments at another colliery—hand firing and using the same description of fuel, with cylindrical boilers 33 ft. long, 7½ ft. in diameter, covered by a shed; steam pressure, 12 lbs. per square inch; feed water, 60°; water gauge in chimney, 40 in.; fire-grate, 19½ ft. area; chimney, 70 ft. high. With a boiler set with wheel flues—that is, flues going around both sides of the boiler—the evaporation was 48 gallons of water per minute, or 5 lbs. of water evaporated by 1 lb. of coal; 25 lbs. of coal per hour used per square foot of grate. With a boiler set with flash flues 7½ gallons of water were used per minute; 639 lbs. of water evaporated per 1 lb. of coal; 23 lbs. of coal used per hour per square foot of grate; the heat escaping at the chimney flue was 617° in the last trial.

Another boiler, fitted with Vicars's self feeding fire-grate and flash flues, gave the results of 53 gallons of water used per minute; 715 lbs. of water evaporated by 1 lb. of coal; 22½ lbs. of coal used per hour per square foot of grate; the fuel in this case was the smallest description of coal, similar to that in the first experiment, containing ash and other impurities. Another trial on the same boiler with dust or dust coal gave 47 gallons of water used per minute; 684 lbs. of water evaporated per 1 lb. of coal; and 21 lbs. of coal used per hour per square foot of grate; water gauge in chimney, 40 in.; heat at end of flue, 490°.

Another boiler, fired with Juckes's apparatus with flash flue, small coal used, gave the results 63 gallons of water used per minute; 59 lbs. of water evaporated by 1 lb. of coal; 22 lbs. of coal used per hour per square foot of grate; water gauge in chimney, 40 in.; heat at end of flue, 702°. These may be taken as average examples of the duty of boilers at the collieries of Durham and Northumberland.

The experiments by hand firing give 5 lbs. and 639 lbs. of water respectively per 1 lb. of coal. With Juckes's fire-grate, 59 lbs. of water per 1 lb. of coal. With Vicars's grate, 684 and 715 lbs. of water respectively evaporated by 1 lb. of coal. Compared with the results obtained in Lancashire and other boilers of 10 or 11 lbs. of water respectively by 1 lb. of large coal, the present experiments show a much diminished evaporation. It must be remembered, however, that the small coal contains more ash and other impurities than large coal, the refuse varying from 5 to 18 per cent. in small coal; large coal is less impregnated with this, and, therefore, gives better results. It may be said that theoretically the same amount of heat should be obtained from small coal as from large, but for the reason given above this might be so. Two important considerations have to be attended to in the use of small coal—1. To have the coal properly cleaned.—2. To get the air sufficiently through the fuel draught and water gauge pressure in the chimney to force the air through the particles of fuel; if this can be done there will then be effected complete combustion of the fuel, as much so as if large coal were used, which requires less draught in the chimney.

Another drawback to the experiments detailed above is the fact of the boilers being fed with cold water. The feed water can easily be heated by the waste gases in the flue to a temperature of 160° or more, and thus materially assist the evaporation of the boiler.

The writer does not consider the experiments conclusive as to the

efficiency of the flash flues. The boilers at most ironworks in the Cleveland district are of the length of 60 or 70 ft., and set with flash flues. The great length of these boilers will give sufficient space for the absorption of most of the heat from the products of combustion. This, however, will not apply to boilers 33 ft. in length; the escaping gases must be at a high temperature, and a proportionate loss of heating power will ensue. It may be asserted that the escaping gases should have a temperature of about 300°, this would settle the question whether wheel flues or flash flues were most economical in evaporative duty of boilers.

It will be observed these experiments were made with the view of determining the relative economy of firing boilers by hand or by mechanical means, the same kind of coal being used, with one exception. No advantage seems to be shown in favour of Juckes's fire-grate on this point. The evaporation with this apparatus was 6½ gallons per minute, and in one case with hand firing it was 7 gallons per minute, the consumption of fuel being in about the same proportion, but this is contrary to the experience of others. If Juckes's grates are lengthened to 8 or 8½ ft. a much higher rate of evaporation will ensue, the consumption of fuel being in the same ratio. The average consumption per hour per square foot of fire-grate in those experiments is about 21 lbs. This is above the average of good boilers, and is not in accordance with the best results, where the greatest weight of water is evaporated by 1 lb. of coal.

To illustrate the value of small coal as compared with large for firing boilers, it has been proposed to use ground coal in the form of dust in a combustion chamber. The proper supply of air for the combustion of the coal is blown in with it. This method of firing would have the advantage of not exceeding the requisite supply of air for complete combustion; any excess only operates in cooling the boiler and retarding evaporation.

With regard to the consumption of smoke, it has been accomplished perfectly by both Juckes's and Vicars's apparatus. This has been done also by careful hand firing, extending over short periods, which cannot be relied upon. The adoption of the mechanical self-feeding fire-grate is indispensable where we wish to prevent the nuisance of smoke; it has also the advantage of economising the number of boilers, making two boilers do the work of three. This, with the saving of labour, will be found to embody all the advantages made out in practice.—Nov. 26.

M. E.

ECONOMY IN FILLING SKIPS.

SIR,—However much I may deprecate being employed in what is termed a paper war, will you permit me to reply to the letter of Mr Henry Brewer, in last week's Journal, in reference to the above?

I did not for one moment think such an intelligent person as your correspondent "H. B." would have given the readers of the Journal to understand he was cut up by seeing a friendly reply to a former letter of his—which I assure him was written with a pure motive, and the mine in which it was tried for some time, and I am of opinion it proved a failure, as on the alteration of the skip-road the plats, with shoots, &c., to them, were discontinued, and this took place in a mine under the same London management as the mine in which "H. B." is now engaged. The reason I tried it a few years ago, in one of the iron ore mines at which I was engaged was simply this. Not having sufficient experience of its working in Cornwall, it occurred to me as likely to be of some use where the output is so great as in a large iron ore mine; but hematite ore generally being of a rocky nature (as in the oolite formation but little clay is found after the ore bed is met with) the shot was a constant trouble.

I am glad "H. B." is a Cornishman of such attainments; but in future if he carries on a newspaper controversy to show his ideas to the public do not let the world know you are possessed of one bad quality (unless everyone coincides with your views), and that is passion, which is the true test of vulgarity. No doubt all Cornishmen feel proud to think "H. B." employs his leisure hours to so much usefulness for the benefit of his countrymen; but probably, although only an intelligent pitman, many shareholders would be glad if one-half of his leisure hours were given to study respecting the mine he is engaged at, and its proper development in conjunction with the manager, who is a good fellow, and who will, no doubt, be glad of any assistance, as better results probably might accrue from it, being in a foreign country.—Nov. 25.

J. J.

ELECTRIC SIGNALLING FOR MINES.

SIR,—Various propositions have from time to time been made for the use of electricity for signalling in mines, but hitherto very little has been done in the way of introducing it: a system has, however, now been devised by Mr. Gem. Zani, of Highbury, which may, perhaps, remove the principal difficulties. Mr. Zani declares his apparatus is so constructed that the signals desired to be conveyed from one point to another shall be clear and unmistakable, without the liability to fail. The electricity which he prefers to use is that generated by a magneto-electric machine. In carrying the invention into practice he employs two electro-magnets, the poles of which are placed opposite to each other, and there is sufficient space between them to provide for the reception of a movable armature, which is placed in a vertical position, and works on a pivot, so that it may be alternately attracted to each of the two magnets between which it is situated. To this armature he attaches an escapement device, verge, or pawl, securely fastened so that it may not be affected by the motion of the ship, and which engages with the teeth of a ratchet wheel, which is actuated and caused to rotate by the said escapement verge or pawl, the latter receiving its movement owing to the motion of the armature between the two magnets. To the spindle of the said ratchet wheel an arm or pointer is fastened, and a dial plate is provided upon which the desired words or signals are printed, or otherwise applied. This dial may if desired be transparent, and have a light placed behind it. This instrument or apparatus, hereinafter called the receiving instrument, is placed in a convenient position to be easily seen by the person who has to take his instructions therefrom. The apparatus for transmitting the desired signals to the said receiving instrument is to be placed in a convenient position to be readily operated by the captain or other person who has to use the same.

He proposes moreover to provide, in combination with such a magneto-electric apparatus, two moveable arms or keys, so arranged that upon being operated one of the same will cause the current to pass through one of the electro-magnets in the said receiving instrument, and the other arm or key upon being operated will send the current through the opposite electro-magnet. For operating these arms or keys he forms upon the upper and lower faces of a wheel, which is provided in the magneto-electric apparatus aforesaid for operating the revolving armature, a series of projections, and he prefers to arrange these projections alternately on the upper and lower faces of the said wheel near the edge thereof. He places the said keys or arms in such a position that as the said wheel revolves the projection comes in contact with the said keys or arms—that is to say, the projections on the upper face of the wheel will operate on one of the said arms or keys, and the projections on the lower face of the wheel will operate the other arm or key, so that as the wheel revolves the two arms or keys will be operated alternately, and the current will be caused to travel through the two electro-magnets of the receiving instrument alternately, and thereby the pivoted armature aforesaid will oscillate between the two magnets and operate the ratchet-wheel carrying the pointer. A dial plate is placed upon the said transmitting instrument corresponding with the one on the receiving instrument, and he provides a crank or handle to be operated by the sender of the signals, which crank or handle is attached to the spindle passing through the wheel upon which are provided the aforesaid projections. By operating this handle the sender generates the electricity, and by bringing the said handle over the work or other signal desired to be transmitted the indicator on the dial of the receiving instrument is caused to point to the same word or signal.

He connects the transmitting instrument with the receiving instrument by means of three wires, one of which is connected with both of the said electro-magnets, the two others being so arranged that one connects with one of the electro-magnets, and the other with the other electro-magnet. The current always passes through

the first-named wire, and alternately through each of the two others—that is to say, the first-named wire is always a part of the circuit and the two others are alternately in and out of circuit, according as the said arms or keys are alternately operated. The current thus passes first through one electro-magnet and then through the other, and the pivoted armature is attracted alternately to one side and the other. This arrangement effectually remedies the defect arising from the use of only one electro-magnet in combination with a spring to operate the armature in one direction. Another advantage is that the current is always travelling in the same direction, instead of the polarity being changed, as is the case when two wires only are used. He connects a bell with the receiving instrument, and which will ring immediately the transmitting instrument is operated, and thus attract the attention of the person to whom the signals are to be transmitted. He may also use two return wires so arranged that the signals transmitted by the captain or other person sending the same will be repeated on the transmitting instrument, thus enabling the sender of the signals to see that the same were shown correctly on the receiving instrument. Although he prefers to use a magneto-electric apparatus for generating the electricity, he may use a battery for the same purpose instead, in which case the transmitting instrument would have to be modified accordingly, but the necessary modification need not be described, as it will be readily understood by electricians.

A. K. C.

Nov. 25.

DYNAMO-ELECTRIC MACHINES.

SIR,—In the Journal of Nov. 16 you gave an admirable article on the different dynamo-electric machines, and lamps, or regulators, mentioning and describing all those which have been made known to the English public. Allow me to complete that article, by giving you a short description of a lamp, or regulator, which is well known in France, and also to most electricians in England; but not so to the general public, and which is now to be introduced in England, and, no doubt, will be shortly in regular use for lighting halls, rooms, work-hops, private houses, &c., as it is so far I know the only one which can be used without mechanical power. This is the lamp known under the name of the inventor and patentee, Lampe Regnier; and, strange to say, but nevertheless quite true it is, that long before we have been startled here by the reports about the wonderful things which Edison's lamp will be capable of doing regarding the division of light. I saw myself, in Paris, at the well-known firm of Messrs. Lemonnier and Souttier, in the Avenue Suffren, very near the Exhibition, 10 of Regnier's lamps, all of them lighted up, and they gave an excellent light, each equal they told me to 80 candle-lamps, which, of course, I could not measure, and I saw that one or more could be extinguished and lighted immediately again without changing in any way the power or intensity of the light of the other; each of the lamps could be moved from one place to another, as well as you move a lamp in which oil or petroleum is burned, or your gas lamp which is connected by a flexible tube with the pipe, the wire, of course, being long enough to allow moving the lamps in this way, and these 10 lamps were worked by one Gramme machine, the smallest size which they make, and which is supplied in Paris at 1500 frs., or 60*l*. (of course, it will be something higher in price in London), and which requires 1½-horse power—and, besides, Regnier's lamps have that very great advantage that they will work by all the various machines hitherto known, be it Gramme, *au courant continu* or alternative, be it Siemens' or any other. Lavo's small machine, at the price of 16*l*., requiring ¾ horse power, will work three of Regnier's lamps—if the battery is not preferred. I hardly have to say that if 1½-horse power gives 10 lights there is less power than 10 times as much, or 15-horse power, required for 100 lights; also, that if less powerful light is wanted 150 lamps instead of 100 could easily be lighted by 15-horse power. Thus we have a division of light just as Mr. Edison promises to give us, and we had it already quite perfect at the time of the opening of the French Exhibition. I have before me a French journal, dated June 29, 1878, which contains a full description of Regnier's lamp, out of which I will give you a few short extracts:—

"This electric light of Regnier's lamp is so beautiful; up to now no one dreamt of being able to get such a light without much difficulty in his own house. Photographers, for instance, how thankful they will be to get such a light without steam or gas engine."

"We assisted at a very interesting trial. With four Bunsen elements we got a beautiful electric light. You put the battery in a corner or in a cellar, and you are sure to have a splendid light (*splendide et éclatante*, it is said in the text), and if put in a globe (or shade) the light is soft, and does not throw on the people that white tone which electric lights generally give."

"A few words only to explain the new lamp. If we put in the circuit of an electric battery some platinum wire which is heated, it gives off a white light. If instead of the platinum wire we use a rod of carbon this becomes incandescent, and we have the electric light. This is well known. In Regnier's lamp the carbon is contained like the wick of a lamp. If much light is wanted the wick is put higher, that is, you increase the incandescent portion of the carbon rod, and diminish it when less is wanted. To extinguish it it is only necessary to interrupt the current. To light it a touch on a knob completes the circuit again."

"The expense for carbon is about 1*d*. per hour. A carbon rod 12 in. long, lasts about three hours. In this way, without any mechanical power, with only a battery of four or six Bunsen elements, anyone may have an electric light in his own house."

"If the battery is in the cellar the wires can be carried into all parts of the house, and in this manner small hotels and villas can be lighted throughout. The carbons need only to be replaced daily, just as in former days new wicks had to be placed in the lamps."

There is another article in another French paper—*La Nature*, in the number of August 24 last (long before we heard of Mr. Edison's alleged invention). A description of Regnier's lamp was given, from which the following are extracts:—

"This lamp gives a clear and white light with four Bunsen elements. With a more powerful means of obtaining electricity, several lamps on this system may be lighted, and thus obtain what is called the division of the electric light. The following experiments were made by me before the Physical Society of Paris. With a battery of 36 elements four lamps were supplied. I extinguished and lighted them repeatedly."

I have only to add that the Regnier lamp is similar to Werdermann's, which has been exhibited a few weeks ago at the British Telegraph Manufactory in the Euston-road, but that Regnier's lamp has existed a long time before Werdermann's; Regnier's patent is also older, and further, in a short time I expect to send you a drawing of the lamp, with full description and report of an exhibition of the lamps. In conclusion, the patentees have put the exclusive sale of their English patents in my hands, and I shall be happy to reply to any enquiry about them.

LOUIS SIMON.

Wellington-circus, Nottingham, Nov. 23.

ROCK-DRILLS.

SIR,—It may not be out of place for one or more of the constant readers of the Journal to give an opinion upon the great difference of design between the Eclipse and the Edwards' drills. To my practical mind there is about as much difference between the two drills in design as there is between the old Brown-Bass and the Henry-Martini rifle. It is, however, evidently clear that Mr. Edwards has a mania for taxing other people with pirating his ideas, for if I remember rightly a short time ago I saw in the Journal that he laid claim to the Schram valve and arrangement, as also one lately patented by Mr. Dunn. Mr. Edwards would, indeed, be a clever man if he could supply ideas for all the drill inventors, for indeed they are a somewhat numerous party. To me it would appear that by the course he has adopted Mr. Edwards thinks he can bring his own drill more prominently into notice, but surely this is a poor way of doing so. If his drill be worth anything why has he not accepted the challenges thrown out from time to time? I am afraid, however, he has but little faith in his drill, and wants to gain popularity by a kind of side wind. I am not surprised at this, for on studying the design of his drill I find it so full of defects that it can

bear no comparison whatever to the Eclipse, the latter being the most perfect and simple machine of its kind I have ever seen.

Millwall, Nov. 26.

GEORGE COOK.

ROCK-DRILLS.

SIR,—I am one of those who admired the value of the Eclipse drill at the Paris Exhibition, and gave it as my opinion that it was unique in its arrangement, and truly unlike any other I have ever met with. I am a practical engineer, having a very good knowledge of rock-drills, and I again repeat that the valve arrangement of the Eclipse drill is unlike any other in existence. Mr. Edwards' opinion and specification to the contrary notwithstanding, I certainly should not like to be the silly dupe who would have to appear before the Vice-Chancellor on a charge of infringing the Eclipse patent, and have to rely for my defence on the statement made by Mr. Edwards in last week's Journal. I fear I would have but a poor case. Allow me to put a few questions to Mr. Edwards.—1. Did he ever produce a drill which is like the Eclipse in its valve arrangement?—2. If so, by whom was the drill made?—3. Is it now in existence?—4. If so, will he produce it for inspection? Unless Mr. Edwards can answer these questions in the affirmative, and give proof of his having produced a drill similar to the Eclipse, I must describe his conduct by an unmentionable name. W. THOMPSON.

Wandsworth, Nov. 27.

ROCK-DRILLS.

SIR,—The statements of Mr. H. Williams respecting the trials of several drills at Dolcoath have surprised all impartial witnesses. I was present from the beginning to the end. Allow me to inform your readers that the required pressure of air by the Eclipse drill is greater than that of any drill there—McKean's, Barrow, or that of Brydon and Davidson's. Common sense will tell any of your readers that the less the area exposed to pressure the greater the pressure required. The Eclipse at 25 lbs. pressure is incapable of anything like effect on Dolcoath limestone of average hardness. Every drill exhibited at Dolcoath except the Eclipse were old and comparatively worn-out machines, or had been long in use, and yet taking the area of the holes drilled others did as well as that. The statement re the hardness of the stones experimented upon is also misleading. The stones were selected promiscuously from the burrows, and put into the ground, not knowing which or what machine would operate on one or the other. The Eclipse drill has now been at work three weeks at West Basset on ground which men would drive by hand at from 6d. to 9d. per fathom, yet the progress has not exceeded hard labour. The much-vaunted Eclipse drill and Reliance Air-Compressor, as exhibited at West Basset, are retrograding from the permanent machines fixed at other mines in the neighbourhood. They are mere toys, which will be found costly playthings. The rapid adoption of boring machines is not promoted by such one-sided statements as those emanating from Mr. Williams. If the Eclipse drill be the first he has seen his praise is not surprising; let him see others, and know what they have done.—Redruth, Nov. 27. H. W.

ROCK DRILLS—TRIAL AT DOLCOATH.

SIR,—It does not require any great knowledge of human failings to discover in the letter of H. Williams, published in last week's Journal, that he is interested in the progress of the ("toy") Eclipse drill, but a greater perversion of facts than his letter contains cannot well be imagined, as the finished reports of the trial, to which he so flourishingly refers, will prove. In my opinion (and I am not singular in that opinion) the Eclipse toy is a failure, so far as the practical use is concerned, and failed to produce at the so-called trial anything like the results of the McKean and Barrow drills. The latter bored a 1½-in. hole and deeper with the same pressure of air as the Eclipse; whereas the hole bored by the Eclipse was no larger than one's finger at 13 in. deep, which for all practical purposes is useless. I feel certain that either the McKean or Barrow drills will bore a hole the same size as the Eclipse in one half the time. As a scientific toy the Eclipse has probably no equal, but for all practical purposes it has no future, as the test at West Basset Mine will prove before long. What is wanted in all machinery, especially rock drills, is simplicity combined with strength. The remainder of his letter is too scurrilous and untrue to be noticed by me.—Plymouth, Nov. 28. ENGINEER.

ROCK BORING MACHINERY.

SIR,—We beg again to ask your kind indulgence to insert this reply to Mr. Edwards, who seems to be beating about the bush like one lost in a fog. At this we are somewhat surprised, seeing that Mr. Edwards advertises himself as a patent agent; but if his ability in his profession is no better than his judgment in this matter we feel sorry for his clients, if any. We now repeat the claim of each patent.

ECLIPSE DRILL.—Having now described the nature of the said invention and in what manner the same may be performed, I declare that I claim—

1.—Arranging a valve, such as is shown at A, to move up a rod or bolt within its valve-box, and providing such bolt or rod with a guide, to prevent the valve from turning round, substantially as herein described.

2.—The use of a rod or bolt arranged substantially in the manner shown, so as to pass through the cap, valve-box, cushions, and valve for the purposes herein described.

3.—The use of ports arranged in the valve-box substantially in the manner shown being carried across to opposite ends of same, so that the exhaust steam or air from opposite ends of the valve may be controlled by the groove or recess in the main piston, as herein described.

4.—The means employed for controlling the valve by the exhaust steam or air from opposite ends of the valve-box, and without having any connection with the steam or air which is in either end of the main cylinder, substantially as herein described.

EDWARDS'S DRILL.—Having now described my invention and the manner in which it is to be performed, I claim—

The method of actuating the pistons of reciprocating engines by means of an ordinary slide-valve fitting loosely upon a bar (which is a square one, see p. 8, line 10, of specification) connecting two pistons, between which the driving fluid is admitted through a single opening, the pistons being actuated by the alternate opening and closing by the principal piston of passages arranged for the purpose, substantially as described and shown in the drawing.

Also, the method of regulating the stroke of the slide-valve, and of working it by hand when required, substantially as described and shown in the drawing.

The foregoing are the claims for the two valves and their arrangements, and before proceeding to claim for the feeding device of each drill we ask any common sense man whether there is any similarity in the two or their arrangements.

In the first place, the valve of the Eclipse drill is one single piece of metal, so designed as to form a piston shape at each end in a circular form, whilst the centre is quarter circle shape, with four faces, supported upon a round bolt having a feather piece. There are no stems, guides, or stuffing-boxes, or any other mechanical appliance to move the valve. The valve-case is circular in form, and has seven ports.

The Edwards's valve is in three pieces, held together by a square bar, with a rod at one end, running through a stuffing-box and guide-piece, and fitted with stops, to prevent the valve being smashed by coming in contact with either end of the valve-box, which valve-box has only five ports or openings.

Unlike the valve of the Eclipse drill, Mr. Edwards's valve is provided with a knob at the end of the rod or stem, in order to enable those working the drill to force it up or down, as the case may be, when it sticks, which is very often the case with valves so constructed. The Edwards's valve is also governed by the live steam or air, which is not the case with the Eclipse valve.

Having now fully described the great dissimilarity between the two valves and their arrangements, we again tell Mr. Edwards we never either intentionally or unintentionally borrowed any ideas from him or any other person to perfect the Eclipse valve or its arrangement; and, further, we defy him to reproduce the Eclipse

drill by manufacturing any that he has ever patented; and, if Mr. Edwards is still of opinion that the Eclipse is in any way a counterpart of his he had better take steps to prove the same, the date of his patent being Sept. 30, 1874, whilst that of the Eclipse is Feb. 14, 1878.

As to the feeding device Mr. Edwards speaks of we beg also to state that there is not the slightest similarity—therefore we need not describe it.

We now leave Mr. Edwards to act in any way he may choose or his very fertile brain may lead him, as he and all others have fair warning.—London, Nov. 27. HATHORN AND CO.

GOLD IN INDIA.

SIR,—Several letters relating to the auriferous quartz reefs of Wynaad having appeared in the Times, it may be of interest to those whose anticipations of a prosperous gold industry in India have been aroused to know what the practical results of the workings of the three companies up to March 14, 1878, were. Quoting from one of the latest reports of Mr. King, Deputy Superintendent of the Geological Survey of India, I find "that the gross amount of gold obtained by the three companies was 271 ozs. 9 dwts 14 grs.; the average yield of gold per ton of quartz on all this amount has been 45 dwts.; and this gold has been sold at prices varying from 40 rs. to 45 rs. the ounce. The low average yield is calculated on the whole absolute tonnage of quartz extracted in Wynaad, but it is only fair to give the following averages for each company's working:—

	Tons.	Dwts.
Alpha Company	769 5	gives 2-27
Wynaad Prospecting Company ...	99 85	" 3-02
Prince of Wales's Company	322 66	" 10-5"

As yet, an average of 1 oz. to the ton has not been reached. Some stone, however, from Wright's level in the Alpha works has yielded from 11 to 17 dwts. within the last few months. In the face of these facts, surely the statement by Messrs. Johnson, Matthey, and Co. of the results of their assays—18 to 816 ozs. of gold per ton—requires to be qualified by the remark that their figures do not illustrate the average yield of gold per ton of quartz crushings, which is the measure of the real value of the auriferous reefs in Wynaad.

Nov. 19.

THEODORE HUGHES.

MINING IN NEW SOUTH WALES.

SIR,—Although our mining mania resulted (as usual) in loss to the ignorant and foolish, it yet served to help discover several promising fields of operation, and the result has been a good deal of real legitimate prospecting and sinking by bona fide miners, the good effect of which is apparent in the following summary for September:—The principal item of mining intelligence for the past fortnight has been a discovery of gold near Quenebeyan, in the southern district of the colony. The place is known by the name of Brook's Creek. Alluvial diggings have been worked there for some time, and have occasionally produced very rich gold, yielding in places as much as 3 ozs. to the dish. The reef just now causing such excitement was discovered by the Brothers Dawson, who have for years been prospecting the locality. Surface indications led them to sink a shaft on the southern slope of Diamond Hill, and in a few feet a reef was met with, showing heavy gold. So far as at present proved it appears to average 10 in. in width, bearing about north 20° west, and showing a strong eastern underlie. Not a piece of stone has been taken from the reef yet that does not show gold, and one fine block, about 1 ft. long by 6 in. in depth and breadth, is fairly studded with the precious metal. On Friday the prospectors put down a small hole, some 30 ft. north of the main shaft, and at once met with the reef, showing gold as good as where first discovered. The casing is a description of slaty clay, and is remarkably rich in fine gold. A number of claims have been pegged out to the north of the prospectors, and one to the south; but further progress in the latter direction is barred, as the adjoining land is private property. Some rich specimens, said to be nearly half solid gold, have been discovered in a rich quartz reef near Gundaroo. Rich samples of gold have been found in the Bo Bo and Burrell Creeks, near Tinonee, leading to the inference that there must be a reef at the head of these streams, or in the ranges lying between them. At Grenfell unwonted activity prevails. Several new claims have been taken up. The sinking is shallow. The prospects are very encouraging, and it is said that some of the men are earning as much as 9s. per week. Some specimens of rich-looking stone have been taken from a gold-bearing reef near Mr. Harlowe's Farm, at Parramandra. At Bathanga some good auriferous quartz has been raised, and the copper mines are giving the most encouraging results. In the western district there has been a small rush to the forest near Carcoar, where a lode of pyrites, 6 ft. wide, has been cut, and gold yielding at the rate of 200 ozs to the ton obtained. At the Rocky River the Bullion Company have come upon some ground showing 5 ft. of payable wash-dirt. Several very fine specimens of gold have been obtained at the Mongarlowe gold field—in one case as much as 12 ozs. of gold from half a dish of stone; and the casing of a new reef is said to give a prospect throughout of 1 to 5 dwts. to the dish, the vein being 4 in. wide. The stone from Yallwall, in the Shoalhaven district, has yielded over 1 oz. to the ton. From the Barrington river diggings the news continues satisfactory, and rich prospects are being obtained. The Hill End claims have yielded nothing particularly worth speaking of during the fortnight. In the Bensusan's Copper Mine, at Frogmore, the lodes are yielding stone averaging from 12 to 15 per cent. of copper. Owing to the lowness of the price of tin the Vegetable Creek Tin Mines are very dull; but the Gulf Lode Tin Mine, worked by Mr. W. Carr, as manager for Messrs. Banks and Co., of Sydney, is really a marvel of richness. Mr. Carr is now working a drive in one of his shafts that may actually be described as blocking out tin ore in solid junk; and although the lode as yet carries a thickness not exceeding 1 ft., yet the shaft is but 20 ft. deep, with the lode rapidly widening out with a dip to the west.

The above does not, of course, touch upon all the likely places, as scores of them are beyond the reach of ordinary newspaper correspondents, and also very many parties who are doing well keep their good luck to themselves as long as possible. One thing is certain that mining, in its true sense, has scarcely begun with us yet, and that when capital and energy are brought to bear on our mineral resources we shall have no reason to fear comparison with the most fortunate of other countries.

Sydney, October, 1878.

R. D. ADAMS.

FRONTINO AND BOLIVIA COMPANY.

SIR,—Will you kindly permit me to enquire through the Journal if the shareholders of the Frontino and Bolivia Company are again to have the privilege of attending a general meeting? It is now upwards of a year since the last meeting was held, and I think the directors should consider that they are not the only proprietors who are privileged to know the various affairs of the company, notwithstanding the monthly circular, now very tardily supplied, and which consist merely of extracts from the agents and managers in New Granada.—Nov. 28. ENQUIRER.

PRESENT PRICE OF LEAD.

SIR,—I should be glad to be allowed to suggest through the Journal that a strongly signed petition should be sent to the Chancellor of the Exchequer praying him, as it is inevitable that we must have an increase of taxation, to consider the advisability of putting a tax upon imports of lead, either pig or ore, of 4s. per ton, being the same amount that is levied on English pig when imported into America. The imports of pig lead for ten months of this year amounts to 85,000 tons—say, in round numbers, 100,000 tons per annum. We may assume that the levying of a duty of 4s. per ton would cause this to fall one-half, or (say) to 50,000 tons. Equals a revenue of 200,000l., easily collected. The remaining 50,000 tons could be supplied by this country presuming the price of lead to rise as it would the 4s. per ton, or (say) to 14s. on average. This would mean a distribution of 700,000l. amongst the workings miners, mine-owners, and the lords. It would also cause the price of the 60,000 tons of pig-lead, which we at present produce, to increase in value (say) 4s.; thus a total of very nearly a million sterling more

money would go to support the lead industries of this country, and that without, as far as I can see, inflicting an injustice on anyone.

A LEAD MINE PROPRIETOR.

BRITISH SILVER-LEAD MINES.

SIR,—These mines continue to open out most satisfactorily, and I should strongly advise the investing public to inspect this valuable property. The eastern slope is worth 2 tons of ore per fathom, and is improving as it nears the new shaft which is now worth 3 tons of ore per fathom. The large accumulation of ore-stuff is being added to daily.—Wrexham, Nov. 28. SHAREHOLDER.

THE GREAT NORTHERN RAILWAY.

SIR,—With the appalling City of Glasgow Bank "Kataklysmos," the Banque de Belgique scandal, and the collapse and consequent disclosure of their several years balance-sheets of the largest coal mining company in Scotland, am I "hors de règle" in the overburdened state of the moral atmosphere, strictly eschewing a redundancy of style, which may be construed as weakness, in demanding a searching investigation into the much-discussed position of the Great Northern Railway Company? In addition to what I have set forth in my preceding correspondence in the Journal under date of Oct. 19 and 26 and Nov. 2, 9, 16, and 23 respecting this company, permit me to invite attention to the evidence of their late general manager before the Royal Commission on Railways—that "he could not tell the cost of working coal traffic, which was held to be carried at a loss"—with the identical evidence, in April last, by their present general manager, as to equal inability on his part, in the face of their locomotive superintendent's evidence that such is double that of passenger traffic, or as 190 to 100. The Great Northern are persisting in carrying on their coal traffic to London in direct opposition to the system pursued by the dual greatest coal lines—the North-Eastern and Midland—both of which condemn by their *modus operandi* the dogged and unaccountable management of the Great Northern, who have it in their power to carry over their system more than 500 times as much coal as they now carry to London, ensuring them an unassailable largely augmented aggregate revenue by shipping the coal for London via Boston into barges, to be loaded into steamers at Clayhole, by which route a saving is effected of 5s. a ton upon rail transit and attendant expenses from the pit's mouth to the metropolitan consumer's premises.

But this would not suit their well met companions, the Great Eastern, who will have to render an account for the application of so much treasure to gain access to the coal fields in the face of their general manager's evidence in April last that "they cannot compete with seaborne traffic," which they are fully aware is projected via Boston and Keadby, invading not only their ports of Yarmouth, Lowestoft, Harwich, Ipswich, Manningtree, Colchester, Maldon, and Southend but the whole of their metropolitan rayon and their inland towns, as Norwich, &c., at an immense reduction upon what they can effect by rail. The vaunted transport of "green peas to the colliers" will never remunerate the outlay for such purpose, and coal they will never get to do it. With the evidence of one of the most eminent men before the Royal Commission that "the whole action of the railway directors had been one of gigantic failure," and with the aphorism of the late Mr. Robert Stephenson in his inaugural address as President of the Institute of Civil Engineers, "What we want is knowledge," it becomes the duty of the Great Northern shareholders to assure themselves by a committee of investigation of unbiased experienced men as to the actual position of their undertaking, especially after what I have brought under their notice during the last few weeks in the Journal.

Let no further parliamentary outlay take place before they are assured by such committee of not being for some time engulfed in an abyss of insolvency. As a gradient in the atmosphere is ascertained by barometrical observations taken at different places at the same time, so is the true position of the King's Cross undertaking to be arrived at by diversified evidence from wretchedly underpaid officials as compared with the first-floor occupants at King's Cross, unable to state the cost of coal traffic, which the startling statement of a subordinate elucidates. It is a well-known fact, and admitted by the North-Eastern, that they worked at a loss as well on haulage as terminals at one period, and are the public to hesitate in demanding a committee of investigation into the doings of a railway company who, according to evidence before the Royal Commission on Railways, carried second-class passengers at half-a-farthing per mile, and in opposition to the London and North-Western carried passengers at less than one eighth of normal rates? The Great Northern has contributed largely to the loss of 100,000,000l. sterling in competitive or inter-cine war between railways in this country, as reported by an eminent French Government delegate to enquire into the working of English railways.

WILLIAM JOSEPH THOMPSON.

6, Fitzwilliam-road, Clapham, Nov. 28.

MINING IN IRELAND, AND CHEAP TRANSPORT.

SIR,—The great and all-absorbing problem of the day is cheap transport, and no country is in this respect more under the ban of mining, industrial, and agricultural isolation than Ireland. I have given deep study to this subject, and had the privilege of contact with the most eminent mineralogists *in loco* in Ireland, embracing the important mining interests in the county of Wicklow and South-West of Ireland. I propose to effect the transport of mineral products from the mines to Swansea, &c., at less than one-fourth of the present cost. I brought my system of transport under the notice of readers in the Journal of Sept. 22 last year, to which I respectfully refer, and I feel myself fully justified in setting forth my ability to prove to the man of science, statesman, capitalist, or industrial that engrafted in the gravitation system I possess an auxiliary self-maintaining power amply sufficient to carry the load over the summit of the ascending plane, and so continuously without reference to distance. It is admitted by practical men and the most eminent mathematical and physical celebrities whom I have personally consulted in Russia and Germany that there is no difficulty in attaining 80 per cent. of the ascending plane. The distinguished practical engineer the late Mr. Nicholas Wood, who has had more than any of his contemporaries to do with transit on incline planes, has handed down to posterity in unmitigable language the most complete evidence in favour of the capability of surmounting the entire of the ascending plane without recourse to any direct auxiliary force. The report of the Royal Commission appointed to enquire into the application of iron to railway structures, in referring to "the startling and unexpected results attained under their experiments on the most extended scale" proves the same, but to disarm all convention and preconceived notions two of your contemporaries, who have carried on a lengthened discussion on the "Laws of Motion," agreeing upon the difficulty there exists to arrive at just conclusions respecting the laws of friction as set forth in most text books, I, with unfeigned humility, accept the admitted fact of 80 per cent. being assured. To surmount the complementary 20 per cent. I possess, as precited, an auxiliary, self-acting power, human manipulation being rejected as unreliable with the great speed incidental to the system. The vehicles having the centre of gravity below the rail enjoy perfect immunity from disaster with equable motion.

With the adoption of my system, entailing an incomparably lesser cost of construction and comparatively nominal working expenses, a new era will burst forth in Ireland, whose brilliant future is chiefly impeded by a defective system of transport for her mining products, agricultural produce, and industrial development, as well as unsuitable rates of locomotion. Inasmuch as all the great naval architects, Spanish, Swedish, &c., agree that a ship ought to be constructed with especial reference to the sea she is destined to navigate, in the same sense in the laying out of lines of railway, the abundance or paucity of capital, the rate of wages and living of the population, the greater or lesser degree of population, the exuberance or otherwise of so-called goods traffic deserve strict observation and adaptation. It is evident that existing lines of railway have entirely failed, and that a system is ardently sought for which

will, by rates impossible to attain by existing systems, develop the immense mineral deposits of this country. The great desideratum of cheap coal will be ensured many shillings per ton under existing prices on the seaboard and interior of the country.

WILLIAM JOSEPH THOMPSON.

6, Fitzwilliam-road, Clapham, Nov. 26.

MINING IN IRELAND—WEST CORK MINES, &c.

SIR.—During a recent journey through the South-West of Ireland, from Cork to Crookhaven, &c., and from thence across the country to Kerry, I devoted some time very pleasantly—and eventually it may be profitably—to an examination of the West Cork mining districts; and I regret to say that the depressed state of trade and business, together with the very low price of copper, has for the present all but closed all the mines, and put an end to all speculation, good or bad. I cannot imagine that things will get worse, and it occurs to me that it would be a safe and profitable move just exactly at this time to pick up a few mines which I shall not herein particularise, but which will be found in the districts I shall briefly attempt to describe. I find that there is a great copper zone, or belt of copper lodes, true east and west mineral veins, traversing the district from Brow Head to Roaring Water, a distance of about 20 miles. The strata of this district consist of clay-slate (killas), intersected by elvan courses or dykes, cross-courses, flookans, caunter lodes, &c., also greenstone formations; these, with the rough massive slaty grit rocks, are, I believe, the most metalliferous of all known rock formations. With one exception, the mines of this district have only been comparative surface diggings, but a shaft 220 fms. deep in a lode of copper ore and soft spar, 10 ft. wide, is not a bad sign of the district; this is the only instance where depth has been attained, and the results could not be more favourable. I have seen copper ore from those mines equal in quality to the ore of any mines in the world, and also splendid specimens of malachite. The water charge in the mines is trifling; the ground requires but little timber. There are safe harbours all along the coast near the mines where vessels can ship and discharge cargoes, thus in most instances saving all land carriage. Rich ore occurs in the lodes near surface, so that quick returns may be made. Some people will say that money has been lost in the mines in question; this may be true to a certain extent, for money no doubt has been lost, but it is hardly fair to debit a mine with the loss of 10,000%, when in reality only 1000% was expended; this is, however, a fair illustration of the mode of applying capital to the working of the West Cork Mines. What became of nine-tenths of the capital subscribed is known only to a select few. It is useless, however, to cry over spilt milk, although it is poor consolation to those who have subscribed thousands for working Irish mines to discover that a tithe only of their capital was actually expended therein. I have ascertained that wherever a small amount of capital was judiciously expended, there was profit realised on the outlay. With previous warnings and experience the capitalist may realise handsome profit on his outlay.

Mount Gabriel is thrown up some 1400 ft. above the sea level, and forms the centre or nucleus of a great and important mining district. At its base on the south is the great copper zone or belt of lodes, forming a splendid run of mines, while on its northern slopes there is another great belt of copper lodes extending east and west in virgin ground from Three Castle Head to Ballydeobold mine, a distance of 25 miles, and also, I believe, the best mine of sulphate of barytes in the United Kingdom. With miles of valuable mines and mineral properties lying idle, it seems to me quite incomprehensible that British capitalists will invest and lose millions sterling in foreign schemes over which they have no control, whereas by investing moderate amounts of capital at home, and seeing and satisfying themselves that it was judiciously and honestly applied, they would have a certainty of realising handsome profits.

F. G. S.

SILVER-LEAD, AND SOUTH DEVON SILVER MINES.

SIR.—In Mr. Robert Hunt's Mineral Statistics, published in the Supplement to the *Mining Journal* of Sept. 14, the quantity of silver in the 252 tons 17 cwt. produced from the lead in Devonshire in 1877 is given as 4945 ozs., or a percentage of 20 ozs. to the ton. This shows that the lead of Devonshire holds first rank in the lead produced in all the other English counties, as well as in Wales, Scotland, and Ireland. The Isle of Man is the only one superior in quantity; Cornwall holding the second place to Devonshire. In a former letter I referred very briefly to the silver found in the halvans at a lead mine in Devonshire. With your kind permission I will refer to the subject more in detail. It is a very important one, as it appears from the letter in the Supplement to last Saturday's *Journal*, signed "A Commercial," that the imports of silver last year was very largely in excess of the imports of 1876 and 1875. This shows the great importance of bringing into the market every available resource in our own country, and the all important question is can this be done as a profitable adventure. I will endeavour to show in one instance that it can. To prove the lead and silver in the halvans at the mine to which I have referred the following practical plan was adopted. Holes were dug at nine different places, and a box made of a definite size was filled from the bottom of each hole. The whole of the contents of nine boxes were mixed and reduced to a fine powder. A measured quantity of this was then assayed for lead and silver, giving the following result:—

Per cubic yard	Lead 132 cwt.
Do.	Silver 407 ozs.
The contents of the halvans being carefully measured were 23,600 cubic yards, or an estimated produce on the above mode of testing—	
1557 tons 12 cwt. of lead.	
96,052 ozs. of silver.	
This percentage of silver is so much higher than that given by Mr. Hunt for Devonshire that the fairest way of estimating the value in the halvans would be to take the average for 1877. In addition to the halvans there is in the mine a lode 50 fms. high and 40 fms. in length, or 2000 square fathoms. A very experienced silver-lead miner estimates the lode to yield 2½ tons silver-lead per fathom, or 5000 tons of silver-lead in the lode. I will, however, reduce the figures, as follows:—	
Lead in the halvans.....Tons 1500	
Do. in lode.....3500	
Total	5000 at 8½ per ton.....£40,000
Silver in the halvans and lode at 20 ozs. to the ton—say, 100,000 ozs. at 4s.	20,000
Gross total	£60,000
As there are several other lodes in the mine I will leave them to stand against the cost of machinery requisite for raising and dressing the ore. We are for machinery is in abundance.	
Bringing down the above total	£60,000
Cost of raising and dressing (say) at 5½ per ton ...	25,000
Or, a clear profit of	£35,000
Allowing for contingencies	10,000
We have an ultimate profit of	£25,000

So that on the assumption that the mine could be purchased and adequate machinery put up for (say) 15,000, the whole capital would not only be recovered but a sum adequate to pay a dividend of 50 per cent., carrying over 2500, in cash, and the mine with its splendid virgin lodes and a plant worth 10,000. The purchase money being 5000. Now, here is an adventure worth attention. There is no mad speculation in such a mine, but a sound legitimate field for the expenditure of capital. These halvans are like the field with hidden treasure. The lead and silver are there to a certainty, and fortunate will those capitalists be who take up with this mine. Dark as things are there is a silver lining in the cloud now hanging over us. Lord Beaconsfield, the advocate of imperialism, the man who despises the will of the people (which if the high-st law), has been caught in a trap. Depend upon it there are serious dissensions in the Cabinet sprung out of Eastern and Afghanistan difficulties. No wonder; there is such a thing as conscience, however much men may swear by the party. The Ameer, who in all proba-

bility never studied Lord Chesterfield's advice to his son, and knows most likely nothing of the polite usages of society, and may be guilty of that fearful high treason of eating his dinner with a knife, refused to take off his hat to the Tories. He didn't care to be pestered with Lord Beaconsfield and his representatives; in that he showed good taste, he said "I shan't." "Cut off his head," is the Christian response of the Premier. England is committed to a war eminently fitted to be popular in the regions of Pandemonium. Parliament is to meet. Beaconsfield must explain the why and the wherefore. Cabinet dissensions will come to the front. Parliament will be dissolved, and the great Conservative party—as was the case when Peel abolished the corn laws—will be scattered, as I heard Cobden express it, to the four winds of heaven. Gladstone will so unravel the miserable policy of Lord Beaconsfield and his blind supporters as will culminate in the Tories being everywhere received with—

One universal hiss of public scorn.

The country must, and I believe will, return to Parliament a majority of Liberals pledged to a retrogressive policy. Mr. Gladstone must be asked to lead that majority to the adoption of such measures as will rescue England from the disgrace into which it has been thrown by the imperialistic policy of a politically bad minister, and a convenient set of ministers and blind followers, and inaugurate a new and bright era. Trade will revive, commerce will revive, distress will fly away, and we shall see under a Gladstone administration bright, happy, and peaceful times; and England made wise by adversity will, under the blessings of Providence, rise to a higher degree of prosperity than ever. We shall have a restoration of confidence, and mining and other great staple industries will rise up and become the means of untold blessings to the working classes.

Ulverston, Nov. 26.

F. G. S.

RECIPROCAL FREE TRADE.

SIR.—That the absurdity of unrestricted free trade has become but too evident from the 25 years' experience which England has had of the working of the Manchester system must, as was stated in last week's *Journal*, be acknowledged; but the great question is how to devise a remedy? Liberalism and the Manchester School of political economists gave us free trade, which admit edly has "well-nigh ruined the commercial interest of this country;" but free trade is a system which, once adopted, can never be thrown off. To attempt to reimpose protective duties would now be impracticable and suicidal, but it is a great question whether protection, if it were returned to, would now give any relief. As to reciprocity, it would no doubt be productive of advantage to us under one condition—that it is universal. Reciprocity treaties with half-a-dozen countries, whilst all other nations were working independently of them, would produce evil rather than good. The fact must not be lost sight of that Great Britain has a larger population in proportion to her surface area than any other country except China and the valley of the Ganges, whilst the denizens of the temperate zone requiring more food than those nearer the equator, the British are really dependent on an outside food supply if prices of general merchandise are to be kept down to a price that will enable us to do any business with foreign markets; a "cheap loaf" and cheap necessities of life are indispensable, so that the free importation of foodstuff is a necessity.

The country has ample resources in raw materials and in manufacturing appliances, and producers and manufacturers must do their best to adapt themselves to the altered state of things. Sometimes the advocates of reciprocity and protection do far more in favour of free trade than they intend. Mr. W. C. Alexander, of Slingsby, for example, in answering a Free Trade article in the *Leeds Mercury*, refers to the Irishman and the eggs, and says that the story epitomises what free trade has done for England. There are plenty of eggs (of foreign production), but no shillings to buy them; and in consequence of the British poultry yard being destroyed, in the event of a great European war we should have neither eggs nor shillings. It is unnecessary to say that his fear is undoubtedly groundless; and he concludes by saying that "in fighting hostile tariffs with free imports we are combating antagonists who hold loaded dice, against which the china-clay-weighted calicoes of free trade Lancashire are of no avail." Here Mr. Alexander brings prominently forward the real cause of England's commercial decline. Formerly the foreign customers of Great Britain were content to pay a fair price for English manufactures, because an English maker's name was a guarantee for good quality; now English manufacturers send but little out of the country except "china clay-weighted calicoes," rails made of cinder pig or any other rubbish that will just hold together long enough for the bill paid in purchase of it to be honoured—though even this degree of durability was not secured in the recent shipment to Australia—and it is the same with almost every article of which the export returns of Great Britain are made up.

In his lively opposition to free trade, Mr. E. S. Cayley, of Wydale, states that we have been idiots enough to admit foreigners to sell their goods in our markets without making them pay for the building and repairs of the market-houses. I am speaking of articles which compete with those of home produce, not of tea, coffee, or cocculus Indicus. We pay altogether some hundred millions per year in rates and taxes. Of course that hundred millions adds at least a hundred millions to the cost of the entire produce of the United Kingdom. Suppose, for instance, that the entire produce turned out for sale is equal to 10 or to 20 times that amount, then, in common justice to our own working people, there ought to be a 10 or a 5 per cent. duty respectively on all imports competing with our own, whether iron, cotton, sugar, corn, beef, or bombazine. We have gone upon an opposite tack, and from some unaccountable freak have been pleased to call it "free" trade, but it is not in any sense "free," except that we have made ourselves fast, though we have made the foreigner free of our market. All the burden is ours, all the freedom is somebody else's. But Mr. Cayley is here no more accurate than Mr. Alexander. Free importation has given us an abundance of cheap food-stuff, whilst had there been no repeal of the Corn Laws bread would at present have been at 1s. per lb., even if with the constantly increasing population the growth within the British Isles of sufficient food-stuff to feed the people had continued possible.

There is nothing like taking an example, as has, indeed, already been done by a competent writer in combatting the reciprocity theory, the advocate of which says—"Free trade with those who will meet us on equal terms; protective duties upon all the articles of other countries equal to those imposed upon ours. This is the remedy, and none other will work." Let us see how this would operate in the case of the United States of America. Our two great articles of import from that country are cotton and corn, and because they put heavy duties upon our manufactured goods we are to retaliate by putting heavy duties on them. Our great difficulty now is to meet competition in foreign neutral markets. How would it help us to do this by putting a heavy duty on American cotton, thus increasing its price and the cost of our manufactured goods? How would this help us to compete with other manufacturing countries, and especially with America with her untaxed cotton? To enable us to compete with the world we want cotton as cheap as we can get it, and as much of it. To tax American cotton would be to play the game of the American cotton manufacturers. But by taxing American cotton and corn we should compel them to come to reasonable terms. Not at all. Other countries would buy and manufacture their cotton if we would not, and the American cotton manufacturers would be placed at such an advantage that we should have no chance of competing with them either in their own or other countries. The policy would be simply suicidal on our part. The same remarks apply to Russia. They impose heavy duties on our manufactured goods. Shall we retaliate by imposing heavy duties on their flax, hemp, corn, and tallow? On the contrary, we want as large and cheap a supply as possible of the raw materials of our manufactures, and whatever tax we put on them will increase their price and add to the cost of the manufactured article, and I cannot see how this increasing the cost of our goods will help us to sell them in competition with our rivals in the markets of the world.

It is this inability to understand the necessity of raw material in a manufacturing country like England that has led Mr. Peter Watson

into the grievous error which he is credited with in last week's *Mining Journal*, and which he would not have fallen into if he had had the smallest acquaintance with the most rudimentary elements of political economy. He is quite correct in stating that a few years since copper fetched 150l. to 170l. per ton, and tin 150l. to 155l., whilst at present both are at about 55l. to 60l. per ton, but he seems to be unable to comprehend that this is not the result of free importation but of bona fide free trade—not the result of letting foreigners send their raw material to Swansea but by free trade being availed of by our manufacturers to enable them to place the best British machinery at the mines of Chili, Africa, the East Indies, Spain, and wherever else copper, tin, or lead deposits can be found. Now one would have thought even Mr. Peter Watson would be able to see that by the free importation to which he objects this country at least secures the profits of manufacture, whilst if we excluded the ores we should drive the producers to turn their minerals into marketable metal, which would be sold in the markets we now supply. Even the 4l. duty on lead levied at New York, about which Mr. Peter Watson is so melancholy, is no disadvantage to this country, for if the duty were removed the American would be driven to make and sell pig-lead (as they readily could do) at 4l. or 5l. per ton cheaper than at present, and would shut British lead out of many markets, as they are now doing out of China and Japan. Perhaps Mr. Watson will state how many tons of American pig-lead reaches this country annually. He asks—why should we pay 4l. per ton duty at New York whilst Americans and other nations deliver their lead here free? The Americans do not supply the British market with lead, and the Spanish lead sent into this country is all made by English companies, Englishmen receiving the whole of the profits realised.

But the British mining districts need not yet be abandoned as worthless if they be managed with the same amount of skill as is displayed in the foreign mines. At present there is scarcely a mine captain in England who has received any systematic education to qualify him for his position; they are good hard-working men, but very illiterate, and thus it is that in Cornwall, in Wales, and elsewhere in this country so many mines are incompetently worked; whilst abroad, when the Cornishman is working under an intelligent and educated superintendent, he is the best manager that can be found. Mr. Peter Watson and his friends may take it for granted that there will be very little permanent rise in either tin, copper, or lead for some years to come, whether free trade continue or protection be reverted to; and, if we are to have profits, we must have more highly educated mine captains, a better duty must be got out of the engines, and greater care must be taken to see that the miners perform a larger quantity of work in a given time, though there is no reason why they should not earn 25 per cent. more money if they perform 25 per cent. more work. Let us look the present position fairly in the face, and act accordingly, and there will be no cause for complaint.—*York, Nov. 28.*

T. SMITH,

RECIPROCAL FREE TRADE.

SIR.—I read with much interest your very excellent leading article on this most important question, as affecting more especially our mineral produce of this country. The quotation you give from the remarks made by Mr. Peter Watson on the subject clearly shows the suffering brought on in Cornwall and Devon mining interests through the very serious depression in the prices of copper, tin, and lead. Something must be done, and that quickly, to protect the metal and mineral producers of this country. I shall refer to this matter in a week or two.

RECIPROCIDITY.

London, Nov. 27

DEVON GREAT CONSOLS.

SIR.—During the depression in mining, which unfortunately has been of such long continuance, reports with regard to the affairs of the above mines have been so conflicting, and the differences with the men have been so deplorable, that I venture to solicit a favour of being permitted through the medium of the *Mining Journal*, to make a few pointed comments thereon. For some reason which it is difficult to comprehend reports have been constantly promulgated through the medium of the Press giving full prominence to the working expenses of these mines, but at the same time concealing a most important portion of the workings which have been the means of placing the Devon Consols Company in the position of being the largest manufacturers of arsenic in the world. When it is considered that this valuable adjunct to the property of the company exceeds in bulk and value the total returns of many productive mines in the kingdom, its importance will at once become apparent, and the concealment of its existence will be all the more surprising.

Throughout the wretched conflict with the men some little while ago it was persistently represented that the mines were being worked at an enormous loss, and that, therefore, the wages must be cut down; when it was all the while as clear as the sun at noon-day to every man in the mines and in the district, who witnessed the huge mass of this valuable manufactured article stored and held in reserve, that calculated at the ordinary marketable price the mines were actually working at a good profit. These are facts that cannot be controverted, and the time has come when the district shareholders and the mining public generally should be made aware of the startling truth.

A full and explicit statement of the real position of the mines will, it is hoped, be called for at the meeting on the 28th inst. It is of the utmost importance that this should be done.

Nov. 27.

A MINE ADVENTURER.

MINING IN NORTH CARDIGANSHIRE.

SIR.—Having heard of a very fine discovery of lead ore at Carn-dwr-mawr, I went up last week to see it, and found that it was all I had been told and more, the ore being not only of a great width but of the finest quality it has been my privilege to see in this county—in fact, there is everything to indicate that a great mining industry is likely to be created in this somewhat remote district, especially as this splendid lode in going further east forms a junction with several other lodes, and at that point it appears from shallow workings there is a lode some 20 fathoms wide, filled with (at surface) a most splendid and promising goosan. I wish the proprietors, whoever they may be, every success.

J. D.

Nov. 27.

PARYS MOUNTAIN MINE.

SIR.—I am glad to see that there is at last a chance of the spirited and persevering adventurers in this grand old lode being rewarded for their patience and outlay. The inter-cession of the flookan in the 90 cross-cut south, the said flookan producing good stones or ore, is probably the forerunner of a grand discovery of copper ore. In the economy of mining flookans have always played an important part, and I hope and believe Parys Mountain will be no exception to the rule, but that the long sought for riches will be found close to or not far off the flookan discovered in the 90 cross-cut south.

Taivstock, Nov. 29.

JOHN MILTON.

PARYS MOUNTAIN.

SIR.—Some years ago when in Chili a gentleman, the proprietor of silver mines, said to me, "At my mine, San Ambrosio, they have for the last two or three years been driving a cross-cut to intersect a lode; they seem to be a long time finding it. I wish you would go and just see what they are about." I did so, and found that they had driven, and were still driving, through a flinty rock a length of 80 yards their so-called cross-cut, but directly parallel with the lode of which they were in pursuit, so that had they driven to the Antipodes, supposing that both lode and cross-cut held their then direction, contact would have been impossible; and were not the mining operations at Parys Mountain conducted by a Cornish miner, might it not be thought possible that a somewhat similar phenomenon might there be found? Upwards of three years ago I was forcibly persuaded to purchase shares in this mine, it being held out as the plausible reason why I should do so that they were on the immediate eve of cutting by a cross-cut at the 90 a lode in virgin ground, from which almost unparalleled wealth had been extracted from an immense chasm on its back, and so on. During the period

Anglo-Turkish Convention placed Great Britain with reference to Arabia in the same position as that occupied by Rome after the days of Augustus. He had a full and perfect faith that Midian, like many other provinces, would before long awake from her sleep of ages. She offered to the world not a mine but a mining region, some 300 miles long, with an inner depth as yet unknown; and what the ancients worked so well the moderns would work still better. Let them look forward then to the development of her mineral wealth under the fostering care of European and especially of English companies, and they might expect to see the howling wilderness, like Algiers before 1830, rival the rich and fruitful produce of Algiers in 1878.

Registration of New Companies.

The following joint-stock companies have been duly registered:—

BOLTON CORN MILLS COMPANY (Limited).—Capital 18,000*l.*, in shares of 5*l.*. The carrying into effect a certain agreement between Jonathan Edge, of Bolton, and S. Horrocks, of Bolton, on b-half of certain persons proposing to form a company. The subscribers (who take one share each) are—Jonathan Edge, Great Lever; James Edge, Great Lever; R. Edge, Great Lever; J. Crossland, Bolton; E. Smith, Bolton; S. Horrocks, Bolton; David Smith, Bolton.

LYTHAM FLORAL PAVILION COMPANY (Limited).—Capital 15,000*l.*, in shares of 5*l.*. The acquisition of land or buildings in Lytham for a pavilion, covered promenade, concert hall, &c. The subscribers (who take one share each) are—W. Pilling, Lytham; J. Collinson, Lytham; R. Rainford, Lytham; R. Waring, Lytham; R. Crozin, Lytham; W. Bagot, Lytham; E. B. Taylor, Lytham.

ALLIANCE PHOSPHATE COMPANY (Limited).—Capital 30,000*l.*, in shares of 10*l.*. To purchase and otherwise acquire deposits or beds of phosphate of lime and other phosphatic substances, mineral products, &c., in the West Indies, or elsewhere. The subscribers (who take one share each) are—W. Godden, South Norwood Park, merchant; A. Murray, Broadmoor Begelly, surveyor; W. Veale, Walkhampton, engineer; E. A. Hmead, 62, Cornhill, accountant; R. J. Phillips, Holloway, clerk; W. Kendall, Dalston, clerk; G. Walker, Regent's Park-road, consulting engineer.

WAREHOUSEMEN AND CLERKS' DIRECT SUPPLY ASSOCIATION (Limited).—Capital 50,000*l.*, in shares of 5*l.* and 2*l.* each. To carry on the business of a co-operative supply association in all its branches. The subscribers are—R. Rose, Forest Hill, 100; W. C. Anderson, Kensington, 100; J. B. Faulkner, Forest Hill, 100; W. Bacon, Islington, 100; T. Dermer, Croydon, 100; E. Brook, Croydon, 100; G. Curtice, Denmark Hill, 5.

HESWIM SLATE AND SLAB COMPANY (Limited).—Capital 30,000*l.*, in shares of 1*l.* each. To acquire by purchase the H-eswim Quarry and the H-eswim North Quarry, in the county of Pembroke, and any other mines in the neighbourhood, and to work the same. The subscribers (who take one share each) are—W. Morgan, Bayswater; T. Jones, Notting Hill; J. Aguilar, 12, Great Winchester-street; H. Parker, Colebrook-row; J. McCollough, 81, Bishopsgate-street; P. L. Van den Bergh, 83, Abchurch-lane; S. Stacey, Stoke Newington.

LANCASTER COFFEE TAVERN COMPANY (Limited).—Capital 5000*l.*, in shares of 1*l.* each. To establish houses, rooms, &c., in Lancaster, and to carry on the business of general refreshment house keepers, no wines, ale, or spirituous liquors to be sold. The subscribers are—H. Welch, Lancaster, 50; A. Seward, Lancaster, 20; R. Mansergh, Lancaster, 100; E. B. Dawson, Lancaster, 100; R. Ray, Lancaster, 10; Wm. Welch, Lancaster, 50; E. Johnson, Lancaster, 50.

GIBELLINI SULPHUR COMPANY (Limited).—Capital 10,000*l.*, in 5*l.* shares: 1360 preference and 640 deferred. To acquire on lease or otherwise, and working of any sulphur mines in Sicily the preparing and selling the produce of such, and carrying on such operations in Sicily and elsewhere. The subscribers are—J. Pulley, Lower Eaton, gentleman, 100; A. Devoyport, 4, Chapel-street, W., gentleman, 1; W. Baines, 26, Portland-place, gentleman, 1; A. Raymond, 35, Colthorpe-street, gentleman, 1; W. Secker, 10, Althorne road, gentleman, 1; D. N. Scott, 8, Charles-street, gentleman, 1; W. Millar, 123, Upper Grange road, gentleman, 1.

REGULATION OF ELECTRIC CURRENTS.

Some twelve months since Mr. I. L. Pulvermacher patented some improvements in batteries, and also in automatic compensating galvanometers, and various other things of the same kind, such as the manufacture of electro-motive engines, the formation of metallic brushes containing miniature batteries, and so on. The patent has not been obtained, but the provisional specification filed in April is now open to the public. The lower part of the battery is composed of a basin with a double bottom, or of two such receivers hermetically joined. The bottom of the upper receiver (when two are employed) is pierced with holes intended to receive the central rods or plugs furnished each with an annular depending lip for the purpose of providing an annular cavity remaining always dry. The central rod is made fast to the bottom of the upper receiver. When the plug (preferably of india-rubber) with a central rod is in position it is covered by a kind of little hood or envelope, and inserted into a porous tube encircled with silver wire; and the said cylinder rests on a little ledge terminating the plug or stopper; this tube is then firmly fixed. The rod has a hole in its centre running through its entire length. Opposite the upper opening of this hole the little hood may be slit, so as to form a small valve, for which any other kind of valve may be substituted. The elements thus placed, maintained in a fixed position at bottom by the plugs or stoppers before referred to, are also maintained at top by a basin with holes mounted on columns of a height corresponding with the length of the porous cylinders. In the bottom of this basin are holes corresponding with the number of elements fixed or mounted in the basin with a double bottom. The upper ends of the cylinder have passed over them another appendage of india-rubber or other material, which secures at the same time a waterproof lodgment for the upper end of the porous cylinders. The cylinders projecting above the appendage have each a hole in their side, giving access to the exciting liquid at the moment when the basin is filled to the level of this hole. The extreme upper ends of these porous cylinders are mounted with metallic arms or projection pieces for establishing the contact with the zinc rods or hollow cylinders placed in the elements. The double bottom basin is provided with two taps or cocks, one at the bottom for the exit of the liquid, and the other at the top for the exit of air when needed, both of which are kept closed so long as the cylinders are to be kept filled with liquid. The liquid not being able to run down into the double bottom basin by reason of the imprisoned air, the element containing zinc is thus charged. The filling of the porous cylinder is obtained in a similar way to that already described in his former specification hereinbefore referred to, but for emptying the cylinders of the existing liquid the bottom tap only need be opened, when the liquid will run out by force of gravity.

According to the second part of the invention a galvanometer apparatus, whose bobbin carries the multiplying wire, is supported by four little columns, so that in the axis and on the circular plate forming the base of the galvanometer may be placed a trough intended to contain mercury, and which constitutes the compensator, with the various parts connected with it. On the bottom of the apparatus is placed an elongated trough, with a resistance blade mounted as a balance, in a similar manner to that described in his previous specification. The free end of this blade is connected by a thin silk wire with one end of the magnetic galvanometer balance above it, so as to raise or lower the blade by the movement obtained from the electric current passing through the multiplier. According to the direction of the current it will raise or lower the blade, and thus dip it gradually in the mercury, or withdraw it gradually therefrom; but when the current is in the opposite direction the deflection of the balance will not be prevented by reason of the thin silk thread offering no obstacle thereto. A counterweight is also provided to equilibrate the weight of the compensator resistance blade or balance, and the plates which it carries. According to the third part of the invention he produces a pendulum time-

keeper by fastening a pendulum in the centre of the magnetic balance, and using two resistance blades instead of one, produced as described in his former specification, each resistance blade being connected with the battery in such a manner that the direction of the current when one blade is in the mercury is opposed to that required to dip the other blade into the mercury.

FOREIGN MINING AND METALLURGY.

The intelligence which comes to hand from the French coal mining districts seems to indicate a sensible improvement in the general tone of the Belgian coal trade. Transactions have been almost everywhere animated, deliveries have been numerous, and stocks have been reduced. Prices have not varied, but it is hoped that they will tend upwards if the present state of affairs should continue. The principal client of the Belgian coal trade, the metallurgical interest, is still in a precarious condition, and the sugar-works have not been giving out any more orders. But whatever be the cause of the improvement in the Belgian iron trade, it certainly has improved, and we can but indicate with satisfaction the change for the better which has taken place. M. Crabbe, formerly Commercial Inspector on the Ea-tern of France Railway, has recently founded at Charleroi an agency for the circulation of information upon matters connected with railway and canal traffic.

The Belgian iron trade is still in an unsatisfactory condition. Working operations are certainly still carried on, but the production currently effected is by no means the result of orders actually received. The works are employed with an eye to the future, and also in order to occupy the working staff. The only works which can still be said to be satisfactorily employed are the steelworks; these establishments, notwithstanding the reduced rates current, can still realise profits. The Angleur Steelworks Company has just received an order for 1000 tons of steel rails for the tramways at Algiers. Other steel rail contracts are also stated to be in course of negotiation. The Angleur Steelworks Company has, by the way, just issued its balance-sheet for 1877-8. The company has, it appears, been enabled to make good a loss sustained in the preceding exercise, to apply a large sum to the depreciation of plant, and finally to distribute a dividend upon its share capital at the rate of 5 per cent. per annum. The Swiss Federal Council has just "denounced" for Nov. 15, 1879, a treaty of commerce concluded Dec. 11, 1862, between Switzerland and Belgium. The Federal Council has, however, at the same time informed the Belgian Government that it is ready to enter into negotiations for the conclusion of a new treaty. A recent circular of Prince Bismarck is, it appears, entirely based upon Protectionist ideas.

The Dutch Government has invited tenders for the supply of 24 turntables for the Government railways in the Dutch Indies. A contract for 34 locomotives is about to be let at Bromberg. The general direction of railways in Alsace and Lorraine has invited tenders for the supply of 146 miles of Bessemer steel rails and 58,000 fish-plates also of Bessemer steel. The execution of the canal works contemplated by M. de Freycinet, the French Minister of Public Works, will involve an outlay of 15,200,000*l.*; this is a matter, of course, of considerable interest and importance to the French coal trade.

The iron trade has presented little activity in the French department of the Haute-Marne; work is still, however, fairly maintained at the furnaces, rolling-mills, and mechanical construction establishments. Quotations for iron have been sustained, producers having decided not to accept lower rates, and to stop operations if necessary. Coke-made iron has made 6*l.* 8s. to 6*l.* 12s. per ton, and mixed iron 7*l.* 12s. per ton. In the Nord some buyers have shown a disposition to make purchases of some little importance, but the proprietors of ironworks have displayed little readiness to accede to the offers made to them, and have declined to enter into any engagements for a more distant period than January, 1879. First-class rolled iron has made 5*l.* 16s. to 6*l.* per ton, according to the importance of affairs. In the Loire-et-Rhône group the week has been a comparatively dull one; the orders anticipated from certain railway companies do not come to hand very readily. The demand for iron of commerce has been very restricted in the Loire-et-Rhône.

FOREIGN MINES.

ST. JOHN DEL REY.—Telegram from Morro Velho, dated Rio de Janeiro Nov. 28: Produce 12 days, first division of November, 12,750 oits.—4940*l.*; yield 6*l.* 2 oits. per ton. Profit for the month of October, 5800*l.*. All going on well.

DON PEDRO.—Telegram from Rio, dated Nov. 28: Produce cleaned up (first division of November), 750 oits.

ALMADA AND TRITO CONSOLIDATED.—Telegram from Mr. Clemes: Improvement on dole or stopes. We have remitted you bullion, Nov. 9.

PLACERVILLE GOLD QUARTZ.—Thos. Price, Nov. 6: I am pleased to be able to inform you that the shaft was down to the depth of 58 feet on Saturday, Nov. 2, 10 ft. having been sunk during one week. The shaft is now in the foot-wall, being out of the quartz entirely; hence the reason of the more rapid sinking. The winze was down at the same time 52 ft., 4 ft. having been sunk during the last week. The vein is widening, there being not less than 4 ft. in width of extra good quartz, prospecting rich in gold.

MINEVAL HILL.—Mr. Plummer, Oct. 31: The following is the statement of last shipment of bullion:—

No. 9.—1386 ozs.	... Silver, fine	962	...	Value \$1738 90
	... Gold	002	...	57 34
No. 10.—1340 ozs.	... Silver, fine	963	...	1088 43
	... Gold	001	...	27 73
No. 11.—1424 4 ozs.	... Silver, fine	970	...	1786 34
	... Gold	001	...	9 48
No. 12.—1528 5 ozs.	... Silver, fine	966	...	1936 78
	... Gold	00 1/2	...	47 28
No. 13.—1686 6 ozs.	... Silver, fine	975	...	2102 31
	... Gold	001	...	34 49
Total				

RICHMOND.—R. Rickard, Eureka, Nevada, Nov. 7: Since my last there has been no change of importance to report from the mine. The 400 quartzite drift has been extended 8 ft. without any change. The 500 south, on its ore has been driven 31 ft.; ground very favourable, with ore indications. No. 2 winze, below the 500, is down within 6 ft. of the level of the 600. The cross cut from ore body in the 600 has been holed to the south drift on fissure, and a railroad has been put in, and drifting on the ore has been started to prove the size of the ore body on this level. The 600 cross-cut, towards No. 2 winze, has been extended 20 feet; ground in present and hard. The 600 west drift has been extended 17 ft. without any material change. The 800 quartzite drift has been extended 15 ft. on the contact. There is nothing new to report in any other portion of the mine. The reconstruction of the works is being pushed on with all possible speed. The iron-work for the furnaces will be shipped this week from San Francisco, and the roofing was only shipped yesterday from Pittsburgh; it will be here as soon as we are ready for it.

NEW QUEBADA.—The Ottawa arrived at Swansea on the 28th inst. with a cargo of yellow pyrites—450 tons.

COLORADO UNITED.—Nov. 25: The superintendent's letter, dated Nov. 2, is to hand this morning. He says—Having taken the proper point in the shaft for the 8th level plat, I have let a contract to cut 10 ft. wide, 12 ft. long, and 16 ft. high, for \$230. I have started in the east from the shaft, and hope by the end of the month to have it connected with the level drifting west, and have the 8th level opened from shaft to shaft, and No. 3 slope 29 fathoms in length, and a 13 ft. incline, entirely in reserve. In the middle of the month (October) the mineral in No. 2 slope was rather split up, but has again come together, and this morning we have 8 in. of solid mineral in the slope, valued at 250 oits. to the ton. The No. 1 slope in the 8th level is also daily improving, and we shall this month take a considerable quantity of ore out of the block. The 8th level drift, 400 ft. west from the Tevillie shaft, is h.d. There is a nice little streak of mineral in it, but for the last 100 ft. we have had tight ground. There is a good ore vein all through, nice-looking w.d.s. and the ground, although hard, breaks freely. The Union Tunnel drift, which has been for the last 120 ft. very hard, changed for the better in the middle of the month, and now looks very well. We have worked the first 100 ft. of this slope with a back of 10*l.* 10s. From this point for the next 150 ft., where the ground has been hard, I intend to raise on the drift west, starting on at the point 250 ft. in, and then work back east on the mineral. By this means I shall save working some 12 to 15 fms. of hard ground. The breadth of this drift having lately changed for the better is very important, it being the western point of our property. In the 5th level I am working four drifts, and as I advised in my letter of October 15, a nice streak of mineral was on the hanging walls. The mineral is not much more than facings, but of rich ore, and extends for nearly 100 ft. I shall this month (November) take out several tons of ore from this block. The lode in the Silver Ore Tunnel is opening up very nice. The lode is well-defined good walls, and the ground is excellent, and breaks freely. The lode is about 4 ft. wide, and mineralised throughout with specks of galena and argentiferous gray copper, and in the east drift at the breast we have to-day 2 in. of solid mineral. A fair specimen of the same assayed 91 oits. of silver to the ton. The breast of the tunnel continues the same, with very hard ground. We have taken out from the Brown Mine during the month from 9 tons to 10 tons of ore, averaging 160 oits. of silver to the ton. The slope is looking well throughout, and I expect to take out daily 3 tons of mineral this month, worth 150 oits. of silver per ton. The dressing works have been working very well, but for the last week we have had severe frosts, and have been obliged to work by steam.

CAPE COPPER.—Capt. Henwood and Lankensbury write of Colihop, Oct. 16: In the 58 east from under the new shaft the ground is improving; the present

and is worth 3 tons per fathom. They also refer to the fact that they are opening out some valuable ground at the 65, east of No. 24 winze.—Bills of Lading received:—700 tons per Glenudak.—Sale by Public Tender: On the 28th inst. 50 tons, at an average of 11s. 9*l.* per unit, realising approximately 565*l.*

NEW ZEALAND KAPANGA.—J. Thomas, Oct. 14: Commanded Shoot: The No. 2 winze south of sump winze has been sunk since my last 4 fms.; total depth under the 60 fms. At this depth I put the men to drive north and south on the course of the lode, and they have driven 2 fms. each way. The lode is larger and stronger going down than in any other part of the mine, and yielding occasionally very rich gold quartz very much mixed with antimony and arsenical metallic pyrites. The metallic nodules or blistered scales occur in patches. The extraordinary metallic compound is never seen without gold, and is the surest indication accompanying it. The south slope above the 60 fms. has been stope 3 fms. long and 2 fms. high on the run of ground above the No. 2 winze. The lode continues the usual size of 2 ft. wide, highly charged with the gold-bearing minerals, and yielding in places rich specimen quartz and the average crushing stuff, with every prospect of becoming better.

Albion Shoot: This slope above the 50 has been further stope 4 fms. long and 2 fms. high; the lode has been very kindly looking, and very regular, averaging 1 ft. wide, consisting of true gold-bearing quartz, with a deal of strong mud, mixed through the lode; no specimen stone or visible gold has been seen here for the month, consequently the general lode-stuff, when no gold is seen, yields very poor in crushing. Not meeting with the success anticipated in this part of the mine I am of opinion the dip of gold-bearing ground that was found on the 50 end north on the course of the lode 10 or 15 fms. to see if the rich run of ground can be obtained. The cauter leader has been further driven on the course of the leader 5 fms., length now driven 8 fms.; this branch keeps an easterly course, and appears to be a feeder running off from the main lode; it consists of soft rusty these cross-branches are often found to be very rich, and the indications seem each way to be better without having gold.

Crushing: The quantity of general quartz crushed from sinking under the 60 from No. 2 winze has been 10 tons, yielding 12 oits., with 22 lbs. specimens yielding 40 oits. From the south slope 15 tons of quartz, yield 14 oits., with 35 lbs. specimens, yield 18 oits.; the slope above the 60 20 tons general quartz, yielding 4 oits.; total quartz crushed, 45 tons; specimens 47 lbs., producing 88 oits. method gold. The machinery and pitwork continue in good order, and all the underground works are pushed ahead with every dispatch possible.

PESTARENA UNITED (Gold).—Nov. 16: District Pestarena: Good progress is being made in clearing the old Beck shaft. So far as seen six of the cast-iron flanges to the pipes are broken, but within a day or two we shall be able to order all the castings required for repairs to the pipes, and whilst they are being made the foundations of the walls will be put into the shaft. The stope and ends in the mine continue much about the same as when reported on the 7th inst. The eight mills in No. 2 mill department have worked all the month, and on the 5th we resumed six of the mills in No. 1 mill house. As yet I am not in a position to say how much gold will be obtained in this district for the present month.—District Val Toppa: There is no change in the end driving south of Zero level on the counter branch. In the end driving north of the Intermediate level under Zero the lode is rather improved. The lode in the stope in back behind end is not looking so well as when reported on the 7th inst. The lode in the Intermediate end driving south has increased in size, now being about 3 ft. wide, and producing stones of saving work. There is little change in the end south of No. 1 level or the drive above it, on the western branch. There is no change in the end south on the western lode, but in the two intermediate ends driving south on the lode, and under this level, we have a slight improvement.—Great Quartz Lode: In the end south of No. 2 level, on the line of this lode, the lode is yielding about 6 tons to the fathom, worth 2 dwts. of gold per ton. In the cross cut west of No. 5 level we have cut through another small vein of quartz, a trial of the ore from which will be made next week. So far as we have seen the gold production at Val Toppa is in about the same proportion as that of the past month.

THE BESSEMER PROCESS FOR COPPER PYRITES.

Some interesting particulars concerning the results obtained with HOLLWAY'S process for treating iron pyrites have just been published. In the ordinary process of roasting sulphides of copper and iron in the reverberatory furnace or fire, an excess of oxygen is caused to act on the surface of the mass, whereas when air, as in Hollway's process, is driven through molten sulphides, the latter being in excess, the whole of the oxygen of the air introduced is utilized. Working under these conditions with a Bessemer converter at Penitstone some novel phenomena were observed. In the early stages of the operation pure nitrogen was evolved from the mass, probably containing free sulphur in suspension, which appeared suddenly to give way to current of sulphurous acid and nitrogen. Starting with molten protosulphides containing 34 per cent. of copper, and oxidising about 90 per cent. of the sulphide of iron in the blow, the point at which this change took place was about one-third of the time necessary to complete the oxidation. It has been suggested by Mr. William Galbraith that the reactions may be thus explained. At the excessive temperature produced by rapid oxidation, as in Hollway's process, there is the tendency to form low sulphides—for example, white metal, which is a sulphide of copper, and assuming $4\text{FeS} + 2\text{O} = 2\text{FeO} + \text{FeS}_2 + 3\text{S}$, the presence of low sulphides can be readily understood. It need only be assumed that this reaction completes itself before sulphur is acted on by the oxygen to ascertain why no sulphurous acid comes off at first.

In two experiments* there was an average of 30 per cent. silica and 0.19 per cent. copper found in the slag. The experiments and analyses are considered to confirm Le Play's observation of the existence of the so-called sulphosilicates in regulus. It is stated that in the ore furnace in the Swansea process copper regulus is frequently entangled in the imperfectly fused matrix. The products are far better fused, however, when the oxidation is effected with great rapidity, as in Hollway's process. The heat thus evolved in the oxidation is very great. In one of the Penitstone experiments, with several tons of protosulphides on the hearth, when the product was turned into the steel ingot moulds, it poured like water, cascading in a stream from the small crevices where the base of the mould touched the ground, and great quantities of sulphurous acid and nitrogen passed off at a temperature of near 1000°C.

ROTARY DRY ORE CONCENTRATOR.—Mr. E. W. Stephens, of Erie, Pa., has employed his ingenuity in adding another dry ore concentrator to the fast increasing list of that class of machines. Concentration is the result of practical observation and of experience in the concentration of lead ores. The Erie Dispatch describes it as follows:—The machine is an iron frame supporting an endless belt of wire cloth, which, by means of pulleys, is passed over an ore bed in which an horizontal blast plate or fan acting vertically, operated by a lever and spiral spring, gives intermittent air impulses at a rate not exceeding 500 strokes a minute to a stratum of ore resting upon the cloth, thus affecting a concentration of the heavy minerals contained in the ore from the ore-associated rock, by the action of specific gravity. The specific gravity of rocks and sand is about 2½, of iron ore 6, galena 7½, copper, 9, silver 9, and gold 19. The material in order to be treated over an air concentrator must first be crushed to about the size of wheat, then dried in ovens, and then divided into separate sizes by sieves or screens. This ends the preparation of the ore. After being passed over the concentrator an 11th mineral separated from the rock, skimming knives at the forward end of the machine separate the concentrated strata as the wire cloth belt is revolved, the lighter passing over the knives into one receptacle and the heavier mineral passing below the knives into another receptacle stationed at convenient distances in front of the machine. The capacity of a machine having a 2 by 3 ft. blast plate, or fan would be 6½ tons per hour. It is claimed that this is many times in excess of the capacity of any ore separator of similar dimensions hitherto in use. In other dry ore concentrators, similar to that treated by the Pacific Concentration Company last November, the ore is compelled to pass over a stationary ore bed, thus limiting the capacity to a practical working of about 1000 lbs. per hour. In this rotary machine, however, the ore remains stationary upon the ore bed, and is then concentrated and removed from it by the revolution of the endless belt, and the capacity is practically unlimited, as it depends entirely upon the length of the belt, which may be made to pass over a frame containing a series of an indefinite number of blast or fan plates. It is claimed that a 1-inch of 60 ft. of belt will pass about 20 ft. to the simultaneous action of the fans would be the heat practical working capacity. The capacity of such a machine would be about 60 tons an hour, and the cost of concentration, exclusive of preparatory work, would in that case not exceed 5 cents per ton. It is intended for use in separation of all minerals associated with a large quantity of rock, such as lead, copper, and silver, and also for iron ore where found associated with sand, as it is in a number of counties in this State, in the Lake Superior region and at points on the Atlantic seaboard, and in the separation of separating medium claimed that the advantages of air over water as a separating medium for ores, is very decided on account of the superior elasticity of air, rendering it practicable to give four times the number of impulses per minute than can be given by water, and also the freedom from lateral current, which in the case of the finer sizes of ores causes great waste.

NEW COMPOSITION FOR CASTINGS.

An improved composition for mould casting, cementing, and coating has been invented by Dr. E. MEYER, of Copenhagen, near Berlin, the process of producing it being based on the formation of that double decomposition which an alkaline silicate (soluble glass) undergoes with combinations of fluorine in the presence of water. It is carried out in different ways, as, on the one hand, fluor-spar, cryolite, or generally all combinations of fluorine in the form of powder, either alone or with the addition of other powder forming substances; on the other hand, soluble glass powder, or solution of soluble glass of varying densities, is either mixed to a thick or thin paste, with or without the addition of water, and then poured, some in moulds or cement joints, and some coated over the respective surface, or single coats are laid on one after the other alternately.

In accordance with the method of application any desired mineral powder or colour may be added to the fluor-spar and soluble glass for the purpose of preventing the cast composition from shrinking, and for increasing the amalgamation together, the firmness, and the hardness, and to provide the objects with any desired colour in a durable manner. A greater or less degree of density of the solution of soluble glass is necessary, according to the degree of porosity of the objects to be treated. As examples of the multifarious uses of this chemical reaction between fluorine combinations and soluble glass Dr. Meyer mentions that an intimate mixture in the same proportions of powder-forming fluor-spar and sand gives, either by itself or mixed with mineral colours (which must not however be disturbed by alkalis), on being stirred up with a solution of soluble glass of 1.25 to 1.3 specific gravity a paste which can be poured into elastic glue moulds, and after a short time, and without shrinking or spreading out, it becomes a hard substance, unaffected by the atmosphere, and representing the exact outline of the moulds; can be used as cement for joints; and as a coating for wood, pasteboard, brickwork, stone, metals, &c.; it adheres firmly and durably. When the powder is mixed to a paste with water, and applied as a coating like paint, after the latter is dry, the same object is attained by going over it with a concentrated solution of soluble glass, as by this means the coating becomes firm and durably fixed on the lower ground; such easily executed paintwork is perfectly weather-proof. In the same manner any object, the consistent parts of which are over its surface mixed in with fluor-spar powder, may be hardened by treatment with solution of soluble glass. Papier mache, clay, putters' earth, powdered plaster of Paris, &c., when they are previous to the casting mixed with fluor-spar powder, cryolite, or afterwards gone over with a fluor-spar mixture, give products (paper, pasteboard, ornaments, utensils, potters' goods, plaster of Paris figures, &c.) which, without necessitating burning, &c., become hard by treatment on the surface with solution of soluble glass, and are waterproof. A mixture of two parts gypsum and one part fluor-spar powder is cast like pure gypsum, and afterwards hardened by soluble glass. In the same manner he may use for many purposes a mixture of ground soluble glass and fluor-spar, which after treatment with water becomes hard under the same chemical reaction.

Ornaments and castings of any desired form may be produced by going over the interior surface of the moulds by means of a brush with a mixture of fluor-spar powder with concentrated soluble glass, and strewing sand over the paste whilst it is still soft. After it becomes hard it is again gone over by means of a brush with a paste of fluor-spar and soluble glass, and sand again strewed thereon, and so on until sufficient strength is obtained. It will be understood that for all these objects any other fluorine combination besides fluor-spar or cryolite may be used; also that the chemical decomposition of the latter with soluble glass may be used for other than the objects mentioned. The relative proportions of the mixture may also be varied in many ways. All kinds of soluble glass coatings are rendered much more valuable and durable by the application of fluorine combinations, the injury often done by alkali salts is prevented, and the durability of the coating is increased. The general and useful employment of soluble glass as a protection from fire will be due to the addition of fluor-spar, because this coating may be easily and durably applied to all combustible stuffs, as also in any desired colour.

MANUFACTURE OF ZINC OXIDE.

The greater salubrity of zinc white as compared with white lead as a pigment has constantly been referred to during the last 20 years, and there is little doubt that in point of economy zinc white has also the advantage. Some further improvements have now been invented by Mr. E. A. PARNELL, of Swansea, and consist in the conversion of sulphate of zinc into zinc oxide by moderate heat in contact with deoxidising agents. When the zinc oxide is required in a white state for use as a paint the zinc sulphate has to be carefully freed from those metallic oxides, the presence of which would communicate colour to the zinc oxide, particularly oxides of iron, manganese, and copper. The elimination of these oxides he effects by the methods known to chemists, and usually practised for the purification of zinc sulphate when prepared from zinc ores by calcination and lixiviation, with or without the addition of sulphuric acid to the calcined zinc ore. He next mixes the purified sulphate of zinc with powdered wood charcoal in the proportion of 1 part of charcoal to about 12 parts of dry or actual zinc sulphate, or 22 parts of the crystallised sulphate. The admixture of these materials is most conveniently effected by adding the charcoal to the melted crystals of zinc sulphate, the mixture being heated and stirred until it solidifies. Sawdust and other carbonaceous materials may be used in this operation, but preference is given to wood charcoal. He next heats the mixture of zinc sulphate and charcoal to dull redness, taking care to avoid free access of atmospheric oxygen. The zinc sulphate is thereby decomposed, sulphurous acid gas is disengaged, together with carbonic oxide and carbonic acid gases, and the zinc remains in the state of oxide.

It is desirable that in this operation the heat should not exceed dull redness. At a higher temperature the mechanical condition of the zinc oxide is not so fine. There is also a risk at a high temperature of the production of sulphide of zinc and metallic zinc, which is not the case when the heat does not exceed dull redness. The heating of the mixture of zinc sulphate and charcoal may be conveniently performed in earthen retorts, similar to coal gas retorts, or else in a close muffle furnace. No stirring is necessary. The operation is complete when sulphurous acid gas is no longer disengaged. The remaining zinc oxide is cooled slowly if it is found to contain any un decomposed zinc sulphate; this is removed by washing with water. When dried the oxide is ready for use.

In preparing zinc oxide for the purpose of manufacturing speiter and for other applications where purity and whiteness are not essential Mr. Parnell employs the crude solution of zinc sulphate obtained by the lixiviation of calcined zinc ores, with or without the addition of sulphuric acid, and instead of wood charcoal he employs small coal as the reducing agent in the proportion of 1 part of coal to about 10 parts of dry zinc sulphate or 18 parts of crystallised sulphate. This mixture is heated moderately as above described in a closed muffle furnace or an earthen retort. An open reverberatory furnace may, however, be made use of for this operation, provided care is taken to avoid excess of atmospheric oxygen. In such case a little extra coal should be added to the zinc oxide occasionally, so long as that addition is found to cause disengagement of sulphurous acid. Instead of mixing the carbonaceous deoxidising material in a solid state with the zinc sulphate it may also be employed in the state of gas or vapour. In this manner coal gas, gas from Siemens' "producer," and derived from volatile compounds of carbon and hydrogen may be applied as the reducing agent.

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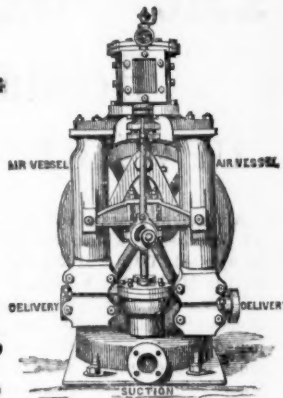
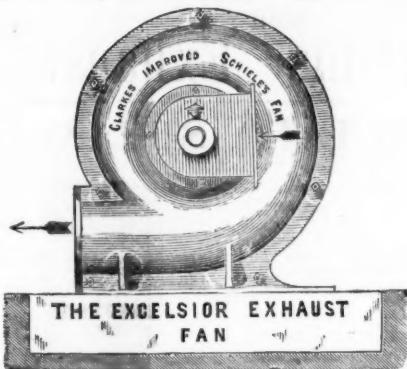
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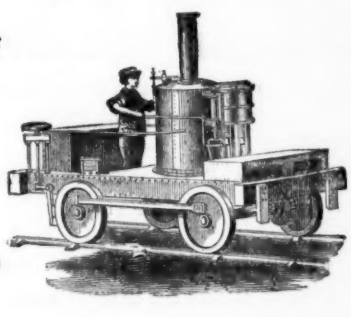
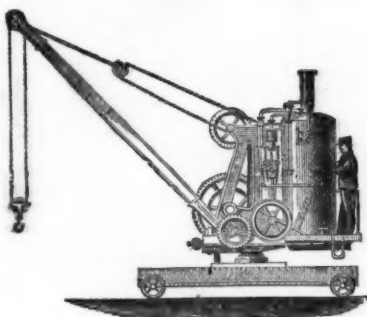
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6 to 27-horse power. For Steep Inclines and Sharp Curves. Gauge from 2 feet upwards. Geared to draw very heavy weights in proportion to their power, and SPECIALLY SUITABLE FOR



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HYDRAULIC AND GENERAL ENGINEERS,
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AND BIRMINGHAM, (TANGYE BROTHERS), CORNWALL WORKS, SOHO.

The "SPECIAL" DIRECT-ACTING STEAM PUMP,
WITH
Holman's Patent Self-acting Exhaust Steam Condensers.
UPWARDS OF 12,000 "SPECIAL" STEAM PUMPS ARE IN USE.

After eight years of successful application for all purposes to which steam-driven pumps can be applied, THE "SPECIAL" STEAM PUMP STILL MAINTAINS THE FIRST POSITION IN THE MARKET, notwithstanding that it alone—of all direct-acting pumps—has been subjected to the great variety of severe tests that must be encountered in such a period of time. Some valuable improvements have been suggested in the course of a long experience, and their adoption has rendered the apparatus at once the simplest and most certain in action. There is absolutely no extraneous gear, and the steam cylinder is no longer than the pump. The valves are of easy access, and are suited for pumping fluids and semi-fluids of almost any consistency.

Holman's Condenser

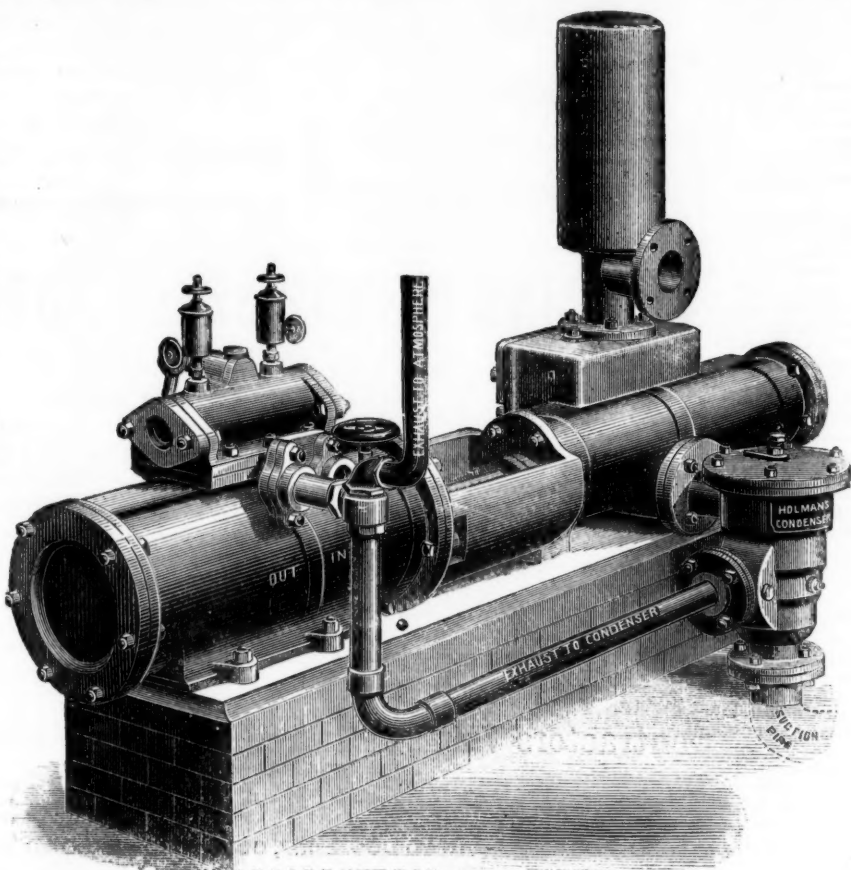
Turns waste steam into
GREAT POWER.

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OF FUEL.



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Messrs. BURT, BOULTON, and HAYWOOD, Chemical Manufacturers, of London, have FORTY of the "SPECIAL" STEAM PUMPS in use at their works.

HOLMAN'S CONDENSERS

Are made to suit any size and kind of Steam Pump. They form a part of the suction pipe of the Pump, and while they effectually condense the exhaust steam they produce an average vacuum of 10 lbs. per square inch on the steam piston, increasing the duty of the Engine, and effecting a saving in fuel of from 20 to 50 per cent.

In Mining operations these Condensers will be of great value.

All Boiler Feeders are recommended to be fitted with these Condensers, as not only is the exhaust steam utilised in heating the feed water, but is returned with it into the boiler.

GREAT REDUCTION IN PRICES.

The following sizes are suitable for low and medium lifts:—

Diameter of Steam Cylinder ...In.	3	4	4	4	5	5	5	6	6	6	6	7	7	7	7	7	8	8	8	8	8	9	9	9	9	9	10	10
Diameter of Water Cylinder ...In.	1½	2	3	4	3	4	5	3	4	5	6	3	4	5	6	7	4	5	6	7	8	5	6	7	8	9	5	6
Length of StrokeIn.	9	9	9	9	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	18	12	12	12	18	24	12	12
Gallons per hour	680	815	1830	3250	1830	3250	5070	1830	3250	5070	7330	1830	3250	5070	7330	9750	3250	5070	7330	9750	13,000	5070	7330	9750	13,000	16,500	5070	7330
Price of Special Pump ...£	16	18	20	25	22 10	27 10	32 10	25	30	35	40	30	35	40	45	50	40	45	50	55	65	50	55	60	70	85	55	80
Extra, if fitted with Holman's Condenser and Blow-through Valve	£7	£7	£9	£11	£8 10	£11 10s	£12 10s	£9	£12	£15	£15	£10	£13	£15	£16	£22	£13	£16	£16	£22	£22	£16	£16	£23	£24	£35	£17	£17

CONTINUED.

Diameter of Steam Cylinder..In.	10	10	10	10	12	12	12	12	12	12	14	14	14	14	14	14	16	16	16	16	16	18	18	18	18
Diameter of Water Cylinder..In	7	8	9	10	6	7	8	9	10	12	7	8	9	10	12	14	8	9	10	12	14	9	10	12	14
Length of StrokeIn	12	18	24	24	18	18	18	24	24	24	24	24	24	24	24	24	24	24	24	24	24	24	24	24	24
Gallons per hour	9750	13,000	16,519	20,000	7330	9750	13,000	16,519	20,000	30,000	9750	13,000	16,519	20,000	30,000	40,000	13,000	16,519	20,000	30,000	40,000	16,519	20,000	30,000	40,000
Price of Special Pump..£	65	75	90	100	75	80	85	110	120	140	110	120	130	140	160	180	140	150	160	180	200	180	190	210	230
Extra, if fitted with Holman's Condenser and Blow-through Valve	£23	£24	£35	£35	£20	£27	£27	£38	£38	£50	£28	£28	£40	£40	£55	£55	£28	£40	£40	£55	£55	£45	£45	£56	£60

Intending purchasers of Steam Pumps would do well to observe the great length of stroke, short steam cylinder, and short piston of the "Special" Steam Pump, as compared with the short stroke, long steam cylinder, and long piston of the Pumps of other makers, as the efficiency and durability of the machine, and the space occupied by same, greatly depend upon this. The advantage of long strokes will be obvious when purchasers are reminded that each set of suction and delivery valves of a "Special" Steam Pump with 24 in. stroke, running at 120 ft. per minute, would open and close only 30 times per minute, as against 120 times per minute in a Pump with only 6 in. stroke performing same duty.

The "Special" Steam Pump can be worked by Compressed Air as well as by Steam.

HUNDREDS of these PUMPS are USED for HIGH LIFTS IN MINES, for which purpose they are made with 2½, 24, 26, 28, 30, and 32-inch Steam Cylinders, and 36 48 and 72-inch Strokes.

The following Testimonial gives one Example of the Power Gained by the action of Holman's Patent Condensers:—

NORLEY COLLIERY, WIGAN.

Messrs. TANGYE BROTHERS AND HOLMAN.

GENTLEMEN,—I have great pleasure in recording my entire satisfaction with the working of the Holman's Patent Steam Pump Condenser which you have supplied to us. The complete condensation of the steam is, apart from its value in the strict economic sense, a most valuable feature in the drainage of underground work-

ings. The perfect manner in which this important result is accomplished by your Condenser is extremely creditable to you, and merits the thanks and commendation of the Mining Engineer. When we start the "Special" Steam Pump the Condenser commences working automatically, and maintains a constant vacuum of 10½ lbs. per square inch, even when we run the Pump upwards of 80 strokes (108 feet) per minute. It may perhaps be interesting to you to know that when we were running the Pump at 84 strokes (168 feet) per minute, the steam gauge

indicating a steam pressure of 36 lbs. per square inch, 80 yards from the Pump and the Condenser vacuum gauge on the exhaust pipe indicating a steady vacuum of 21½ inches, I turned the exhaust steam from the Condenser into the atmosphere, when the speed at once fell to 44 strokes per minute. The working economy thus shown is really so great that the cost of the Condenser must be saved in a very short time. (Signed) J. THOMPSON.

NORTH OF ENGLAND HOUSE
SOUTH WALES HOUSE...

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TANGYE BROTHERS AND STEEL, Tredgar Place, NEWPORT. Mon.; and Exchange Buildings, SWANSEA.

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DEVOTE THEIR EXCLUSIVE ATTENTION TO THE MANUFACTURE OF

CRUCIBLE STEEL CASTINGS, for Engineering and Mining Purposes,

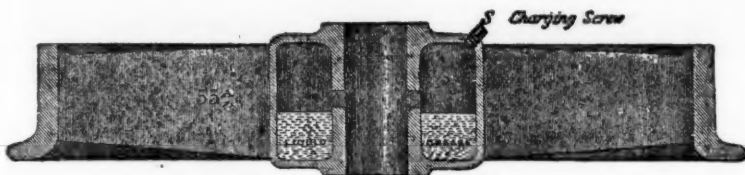
AND ARE THE SOLE MAKERS OF

Hadfield's Self-oiling Steel Wheels

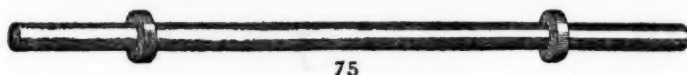
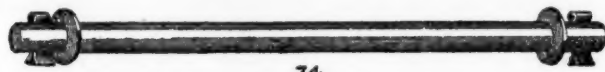
(PATENTED).

These possess advantages held by no other wheels, and are specially adapted for Collieries, Ironstone Mines, Slate Quarries, Lead and Copper Mines, &c., &c., where LOOSE Wheels are used (i. e., those revolving upon their own axles). By the old system of lubricating loose wheels, it is well known this is attended with constant labour and excessive waste; and as so little of the grease or oil applied reaches the wearing surfaces, and as re-greasing can only take place at fixed parts of the workings, the bosses of the wheels and bearings of the axles soon become dry, and cut each other; thus causing enormous wear and tear, and necessitating extra labour, haulage power, and expense. These and numerous other defects are entirely remedied by these wheels, as will be readily seen from the following illustrations and advantages claimed.

N.B.—Price per Set of Wheels and Axles (ready for use) forwarded on receipt of—1. Diameter of Wheel on tread. 2. Width of tread. 3. Diameter and total length of axle, also whether No. 74 or 75. 4. Rail gauge. 5. Rolling load.



Section



This Advertisement is varied from time to time.

The following are a few of the numerous Advantages claimed by the above Self-oiling Wheels:—

- 1.—Two-thirds (at least) less grease or oil is required than at present used by any known method of lubricating Mining Wagons, whether by hand, machine, or otherwise.
- 2.—These wheels effect a very great saving in haulage power; also wear and tear—being so constructed as never to allow the bearings to become dry. The revolving of the wheel leads out the oil as required, and immediately the wagon stops the lubricator ceases its action.
- 3.—No waste of grease can occur, no matter in what position the wagon may be placed, when discharging its contents (even if up side down); and when the wagons are not in use it is utterly impossible for any grease to escape, as it is all stored below the outlet (as shown above).
- 4.—When once these wheels have been charged with liquid grease (which can be done by any inexperienced person) they do not require any attention or re-greasing whatever for several weeks or even months afterwards, in proportion to the distance travelled.
- 5.—These wheels can be readily fixed to any description of either wood or iron corves now in use, whether the wheels are upon the inside or outside of the frame.
- 6.—They are exceedingly simple in construction, have no detail, and are not liable to get out of order.
- 7.—They possess great strength, durability, and extreme lightness, being made of CRUCIBLE STEEL.

Where FAST Wheels and Axles are adopted instead of Loose ones, as shown above, see our Illustrated Sheets of Drawings Nos. 2 and 3 of

Crucible Steel Wheels and Axles, fitted complete by Hadfield's Patent Method, and Hadfield's Self-oiling Pedestals.

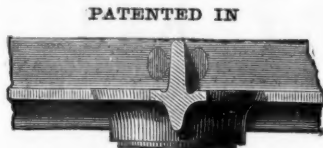
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PRODUCED—COST LESS FOR GLAZING—
ARE AS CHEAP IN MANY CASES AS WOOD



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GERMANY, AND BELGIUM.

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OR POSITION WHERE A WINDOW MAY BE
REQUIRED.

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out Guard Bars, and
with less obstruction
to Light.

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90, CANNON STREET, LONDON, E.C.; AND BEAUFORT IRONWORKS, BRISTOL

At the PARIS EXHIBITION the Jurors have Awarded

THE GOLD MEDAL, THE SILVER MEDAL, AND HONOURABLE MENTION
FOR MY LATEST PATENTED STONE BREAKERS AND ORE CRUSHERS.

Stones broken equal, and Ores better, than by hand, at one-tenth the cost.

H. R. MARSDEN,
ORIGINAL PATENTEE AND SOLE MAKER OF BLAKE'S

Improved Patent Stone Breakers & Ore Crushers.

New Patent Reversible Jaws,
in Sections, with Patent
Faced Backs.

NEW PATENT ADJUSTABLE
TOGGLES.

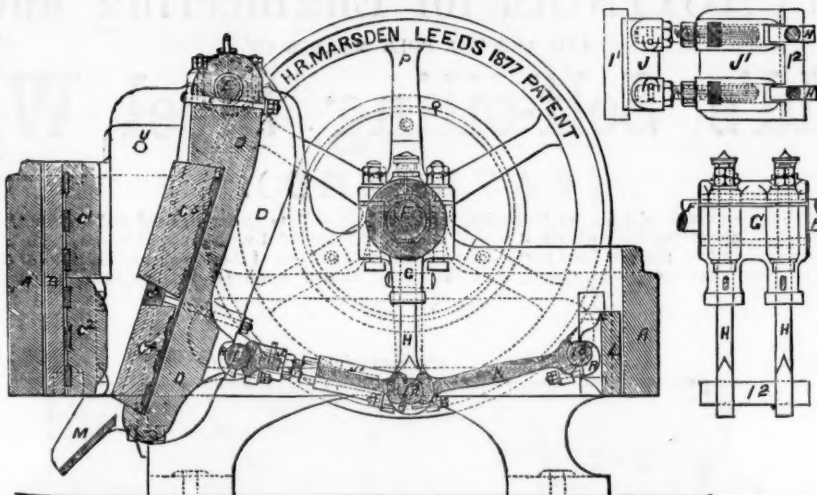
OVER 2500 IN USE.

New Patent Draw-back
Motion.

NEW PATENT STEEL TOGGLE BEARINGS.

70

PRIZE MEDALS.



READ THIS—

Wharholme Lime Works, Maryport, Whitehaven,
November 7, 1878.

H. E. MARSDEN, Esq., Soho Foundry, Meadow Lane, Leeds.
DEAR SIR,—The machine I have in use is one of the large
size, 24 in. by 12 in. The quantity we are breaking daily with
this one machine is 250 tons, the jaw being set to break to a
size of 2 1/2 in. We have, however, frequently broken over
300 tons per day of ten hours, and on several occasions over
350 tons during the same period. The stone we break is the
blue mountain limestone, and is used as a flux in the various
ironworks in this district. We have now had this machine in
daily use for over two years without repairs of any kind, and
have never had occasion to complain of any inconvenience in
using the machine. I hope the one you are now making for
me may do its work equally well. The cost—including EX-
TRA-POWER, COALS, ENGINEMAN, FEEDING, and all EXPENSES
OF EVERY KIND—is just 3d. per ton. Should any of your
friends feel desirous of seeing one of your machines at work,
I shall have much pleasure in showing the one alluded to.
I am, dear Sir, yours very truly,
WILLIAM MILLER.

AND THIS—

Wharholme Lime Works, Aspatria, Cumberland,
July 11th, 1878.

H. R. MARSDEN, Esq., Soho Foundry, Leeds.
DEAR SIR,—We are in receipt of your letter of 4th inst. I
may just state that the stone breaker above named has been
under my personal superintendence since its erection, and I
have no hesitation in saying that it is as good now as it was
five years ago.
I am, dear Sir, yours faithfully,
FRANCIS GOULD.

GREATLY REDUCED PRICES ON APPLICATION.

ALL BEARINGS are renewable, and made of H.R.M.'s Patent Compound ANTIFRICTION METAL.

CATALOGUES, TESTIMONIALS, &c.

H. R. MARSDEN, SOHO FOUNDRY, LEEDS, ENGLAND.

The Barrow Rock Drill COMPANY

Are NOW PREPARED TO SUPPLY their DRILLS, the ONLY
ONES that have been SUCCESSFULLY WORKED in the
MINES of CORNWALL. At DOLCOATH MINE, in the
HARDEST known ROCK, a SINGLE MACHINE has, since
its introduction in July, 1876, driven MORE THAN THREE
TIMES the SPEED of HAND LABOUR, and at TWENTY PER
CENT. LESS COST PER FATHOM.

In ordinary ends two machines may be worked together,
and at a proportionately increased speed. They are strong,
light, and simple, easily worked, and adapted for ends and
stopes, and the sinking of winzes and shafts.

The company are also prepared to SUPPLY COMPRESSORS,
and all necessary appliances for working the said Drills.

Apply to—

LOAM AND SON,
LISKEARD, CORNWALL.

IMPROVED STEEL WIRE FOR ROPES.

WEBSTER & HORSFALL,
(ORIGINAL PATENTEES),

MANUFACTURERS OF IMPROVED STEEL WIRE FOR ROPES
FOR COLLIERIES,

RAILWAY INCLINES, PLOUGHS, HAWSERS, &c.

SOLE MANUFACTURERS of the HOMOGENEOUS WIRE for the
ATLANTIC CABLES of 1865 and 1866.

WEBSTER AND HORSFALL,
BIRMINGHAM.

Second Edition. Just published, price 8s. 6d.

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OR, MILL MANAGERS' AND STOCK-TAKERS' ASSISTANT;
Comprising a Series of New and Comprehensive Tables, practically arranged to
show at one view the Weight of Iron required to produce Boiler-plates, Sheet-iron,
and Flat, Square, and Round Bars, as well as Hoop or Strip Iron of any dimen-
sions. To which is added a variety of Tables for the convenience of Merchants,
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Batman's Hill Ironworks, Bradley, near Bliston.

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whom the book should commend itself."—*Wigan Examiner*.

"The work is replete on the subject of underground management."—*M. BAKER*
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